



Critical
manufacturing
an ASM PT company

How to: Combine Material

10.2

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DOCUMENT ACCESS

Public

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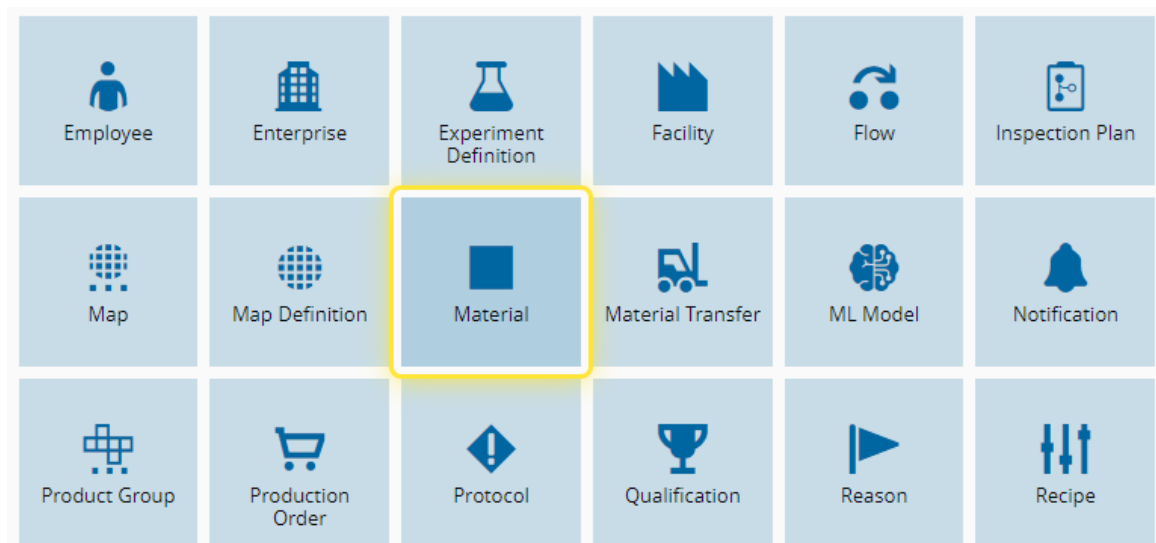
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How to: Combine Material

1. Go to the Business Data menu.



2. Select the Material button.



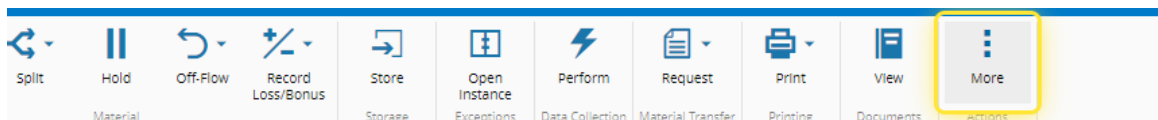
3. Select the desired Material.

Material

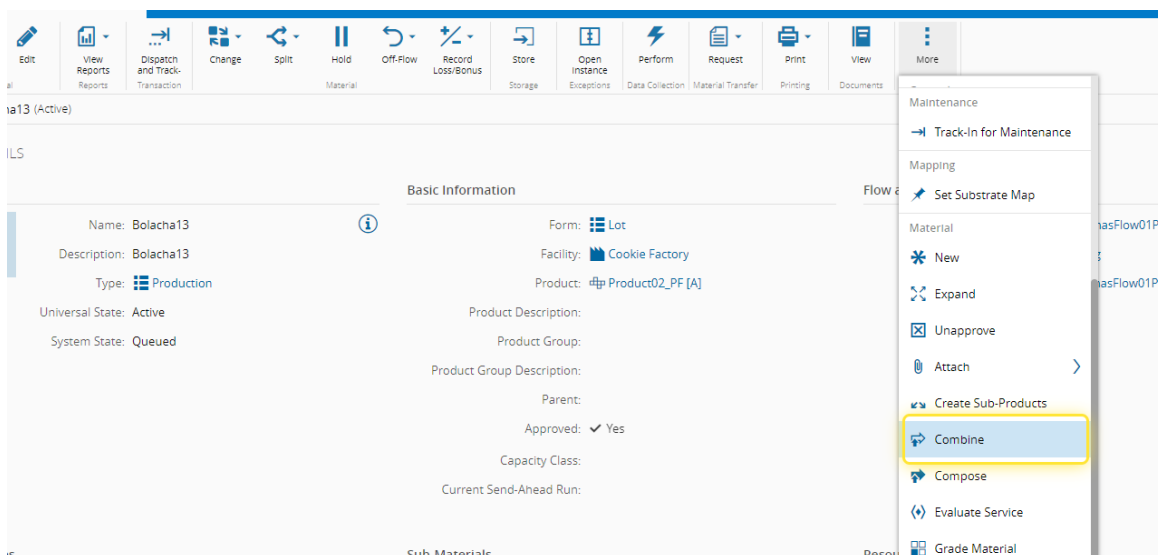
DEFAULT QUERY ▾

NAME	DESCRIPTION
Bolacha03	Bolacha03
Bolacha03.1	Bolacha03.1
Bolacha03.2	Bolacha03.2
Bolacha03.3	Bolacha03.3
Bolacha10	Bolacha10
Bolacha11	Bolacha11
Bolacha12	Bolacha12
Bolacha13	Bolacha13
Bolacha14	Bolacha14

4. Select the More button.



5. Select the Combine option.



Basic Information

Name: Bolacha13

Description: Bolacha13

Type: Production

Universal State: Active

System State: Queued

Form: Lot

Facility: Cookie Factory

Product: Product02_PF [A]

Product Description:

Product Group:

Product Group Description:

Parent:

Approved: Yes

Capacity Class:

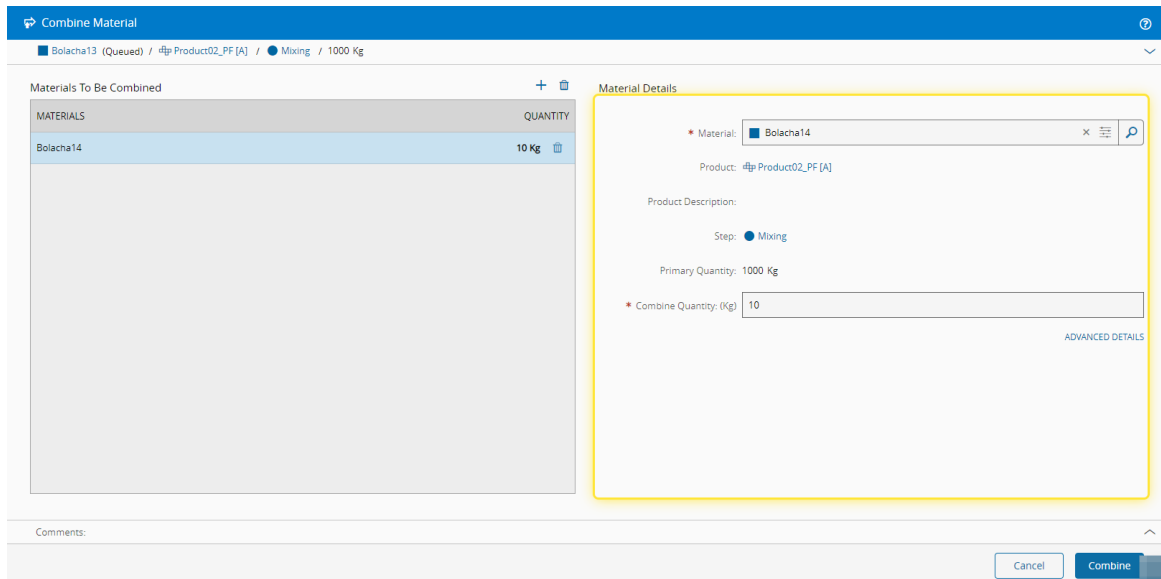
Current Send-Ahead Run:

Sub-Materials

- Maintenance
- Track-In for Maintenance
- Mapping
- Set Substrate Map
- Material
- New
- Expand
- Unapprove
- Attach
- Create Sub-Products
- Combine**
- Compose
- Evaluate Service
- Grade Material

6. Under the Combine Material wizard add the Materials and quantities to be combined with the Material chosen in the third step..

For more information, see [Combine Material - Critical Manufacturing Documentation Portal](#)



Combine Material

Bolacha13 (Queued) / Product02_PF [A] / Mixing / 1000 Kg

MATERIALS	QUANTITY
Bolacha14	10 Kg

Material Details

* Material: Bolacha14

Product: Product02_PF [A]

Product Description:

Step: Mixing

Primary Quantity: 1000 Kg

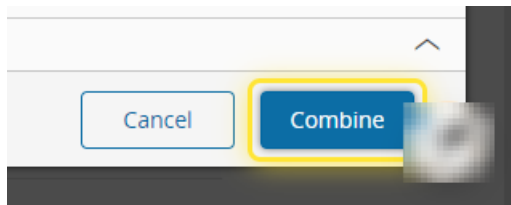
* Combine Quantity (Kg): 10

ADVANCED DETAILS

Comments:

Cancel Combine

7. Select the Combine button.





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