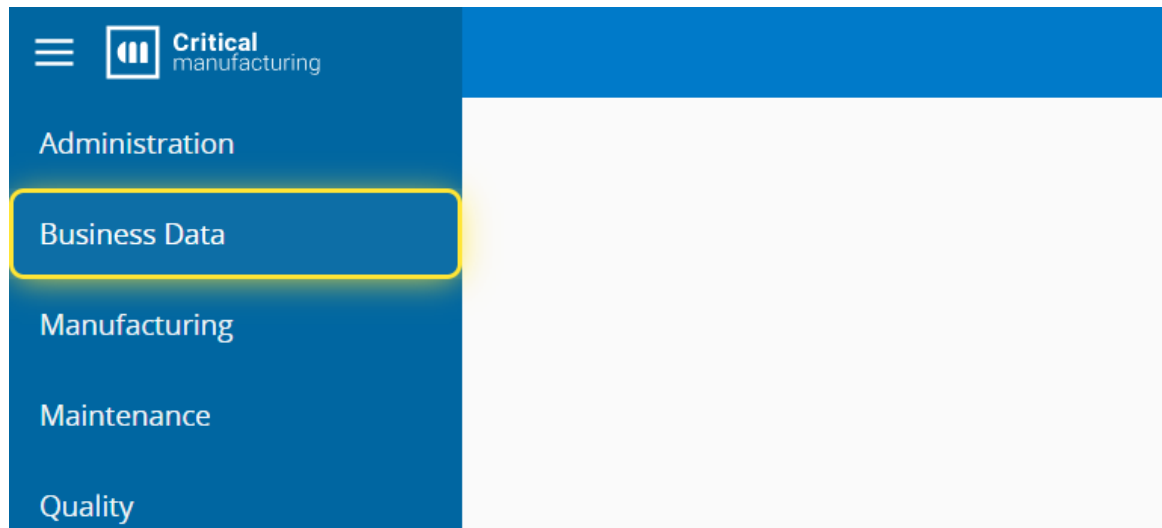
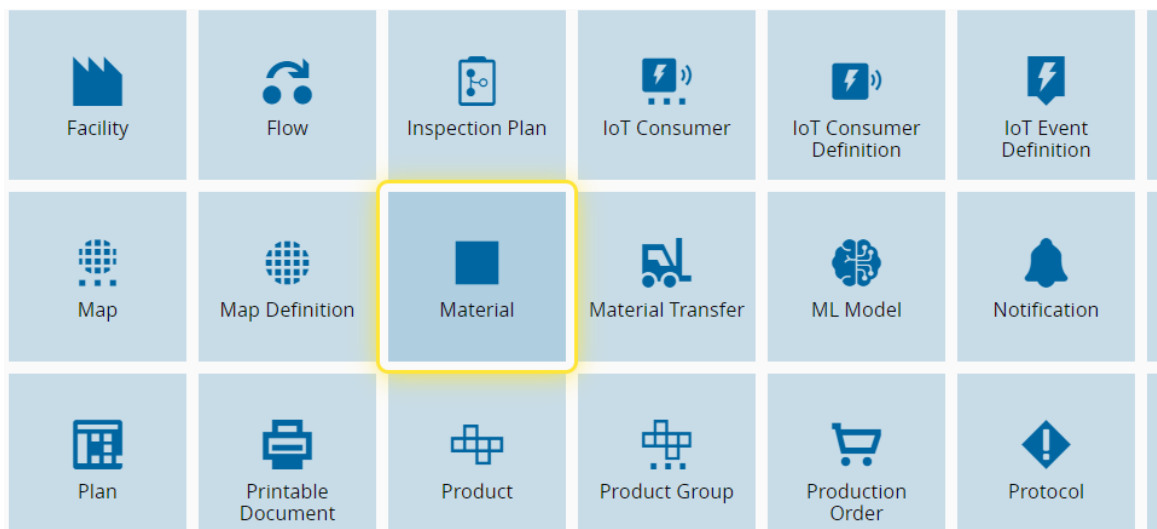


How to: Replace an Assembled Material

1. Go to the Business Data menu.



2. Select the Material entity.



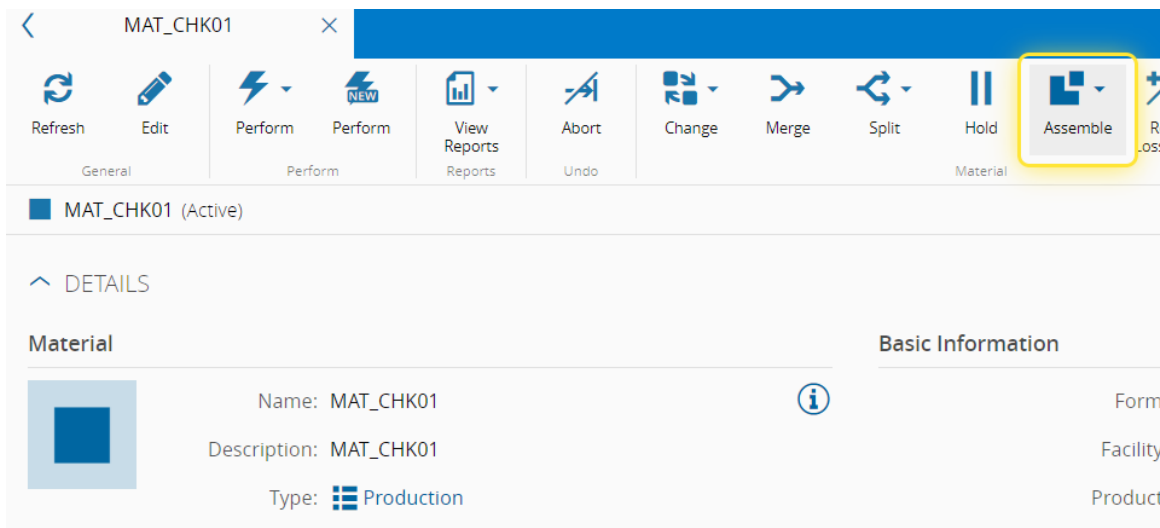
3. Select your desired Material.

Material

DEFAULT QUERY ▾

NAME	DESCRIPTION	UNIVERSAL STATE
MAT_CHK01	MAT_CHK01	Active
MAT_CHK02	MAT_CHK02	Active
MAT_CHK03	MAT_CHK03	Active
MAT_CHK04	MAT_CHK04	Active
Milka-01	Milka-01	Active
Milka-02	Milka-02	Active
Milka-03	Milka-03	Active
Milka-04	Milka-04	Active

4. Select the Assemble button.



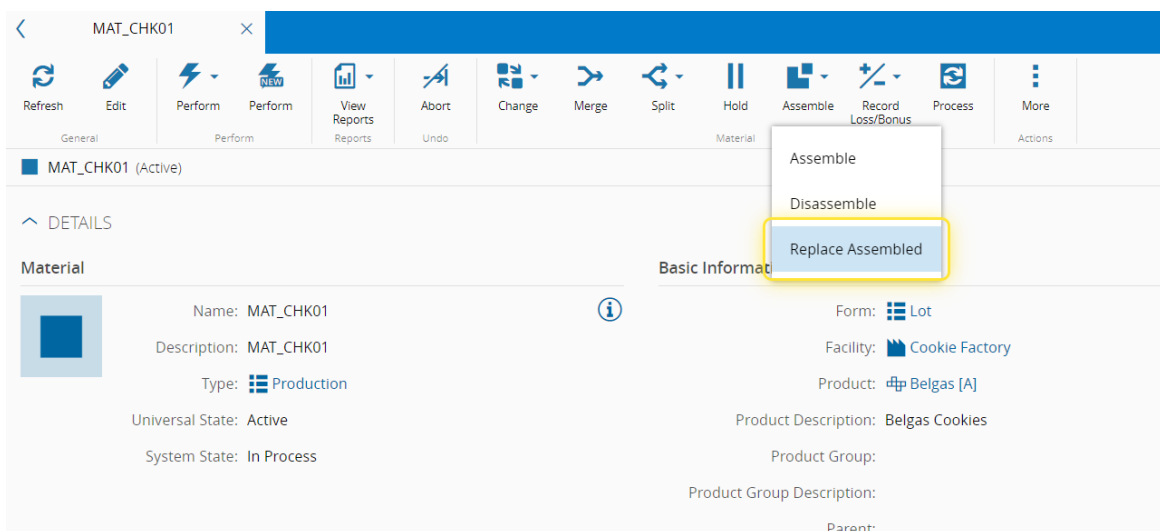
Material MAT_CHK01 (Active)

DETAILS

Material **Basic Information**

Name: MAT_CHK01 Form:
 Description: MAT_CHK01 Facility:
 Type: Production Product:

5. Select the Replace Assembled option.



Material MAT_CHK01 (Active)

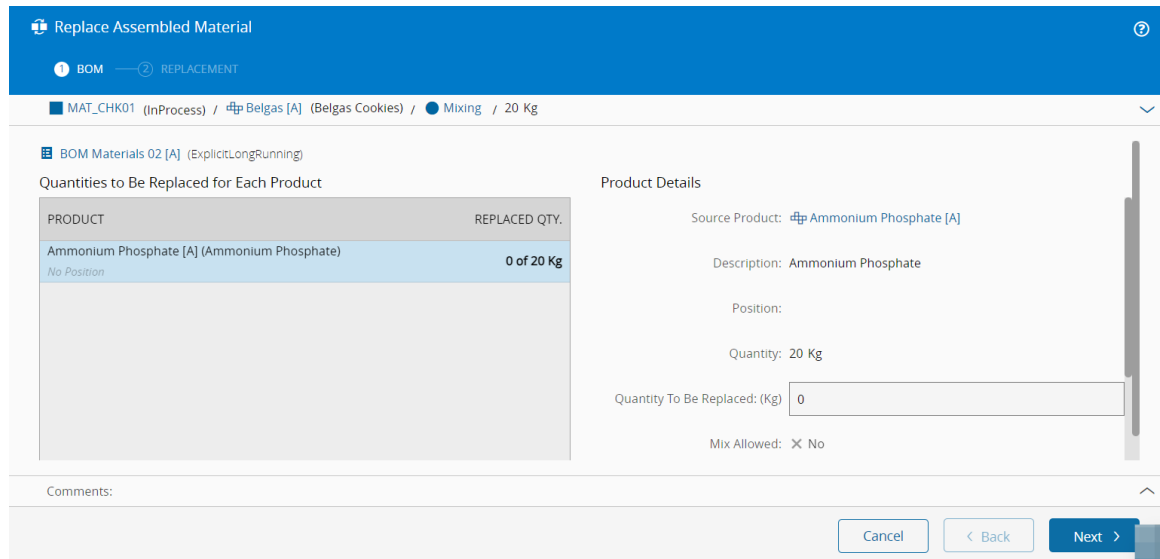
DETAILS

Material **Basic Information**

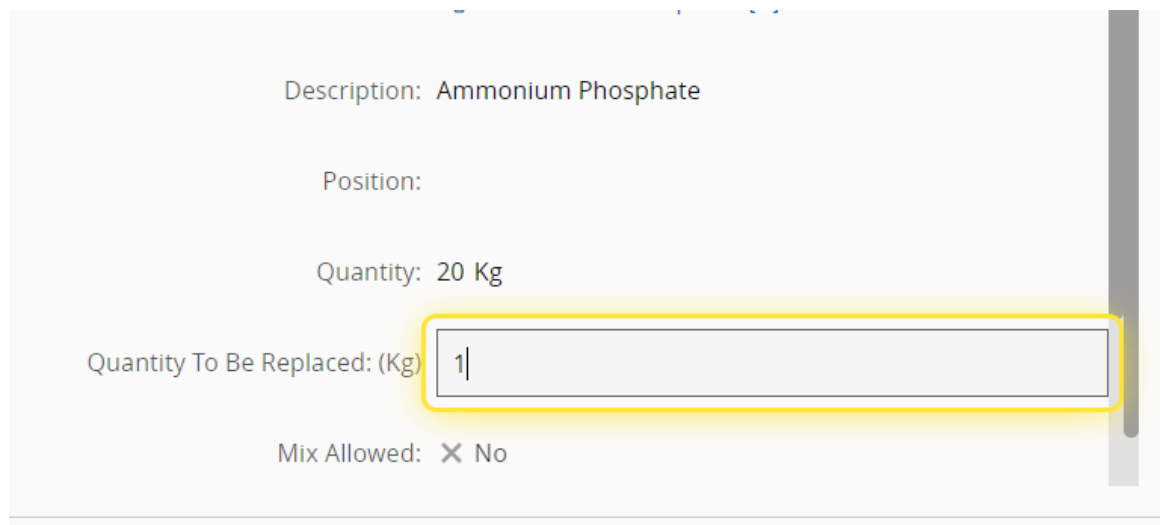
Name: MAT_CHK01 Form: Lot
 Description: MAT_CHK01 Facility: Cookie Factory
 Type: Production Product: Belgas [A]
 Universal State: Active Product Description: Belgas Cookies
 System State: In Process Product Group:
Product Group Description:
Parent:

6. Under the Replace Assembled Material wizard you can manage each sub-product quantity to be replaced.

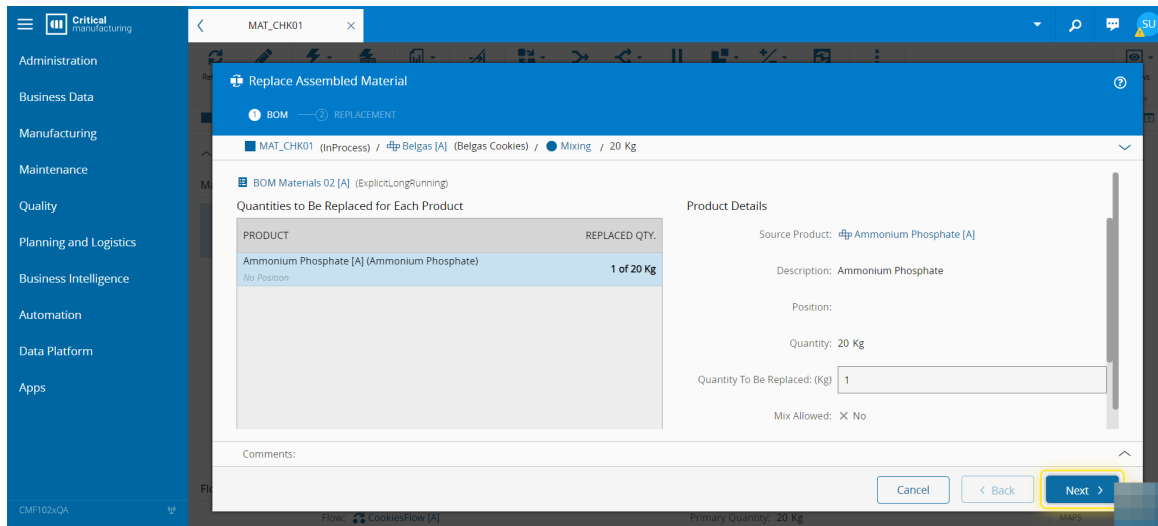
For more information, see [Replace Assembled Material - Critical Manufacturing Documentation Portal](#)



7. Indicate the quantities to be replaced for each sub-product.

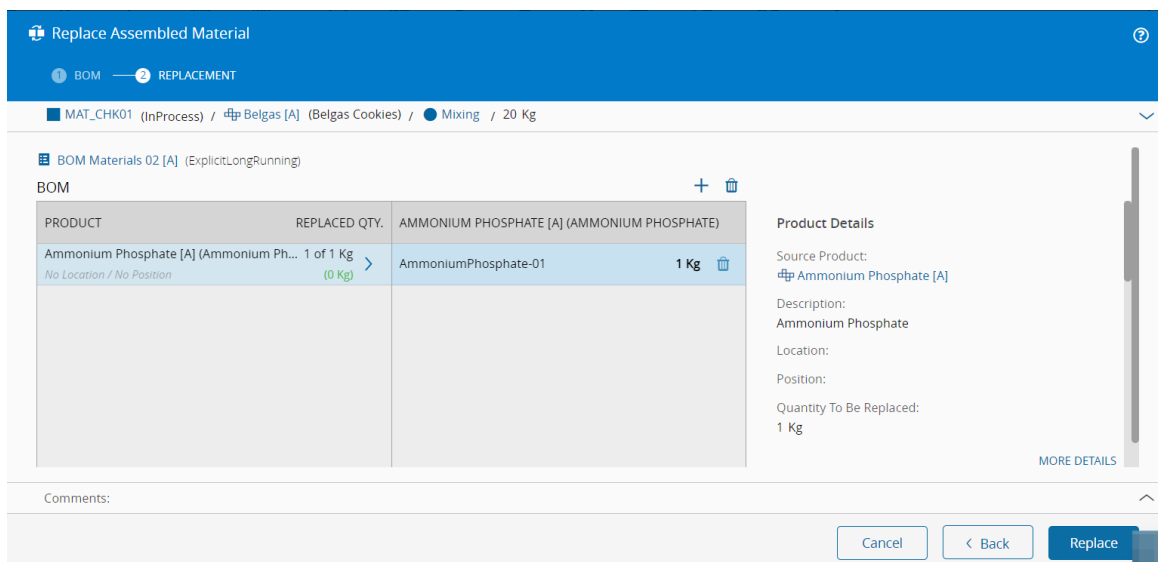


8. Select the Next button.



9. For each sub-product indicate the amount of quantity of each available material to replace.

In some situations, you can indicate a different material that satisfies the conditions of the original material as a replacement.



10. Select the Replace button.

- Administration
- Business Data
- Manufacturing
- Maintenance
- Quality
- Planning and Logistics
- Business Intelligence
- Automation
- Data Platform
- Apps

MAT_CHK01

Replace Assembled Material
?

BOM
REPLACEMENT

MAT_CHK01 (InProcess) / Belgas [A] (Belgas Cookies) / Mixing / 20 Kg
⌵

BOM Materials 02 [A] (ExplicitLongRunning)

PRODUCT	REPLACED QTY.	AMMONIUM PHOSPHATE [A] (AMMONIUM PHOSPHATE)
Ammonium Phosphate [A] (Ammonium Ph... 1 of 1 Kg <small>No Location / No Position</small>)	(0 Kg) >	AmmoniumPhosphate-01 1 Kg

Product Details

Source Product: Ammonium Phosphate [A]

Description: Ammonium Phosphate

Location:

Position:

Quantity To Be Replaced: 1 Kg

MORE DETAILS

Comments:

Cancel
< Back
Replace