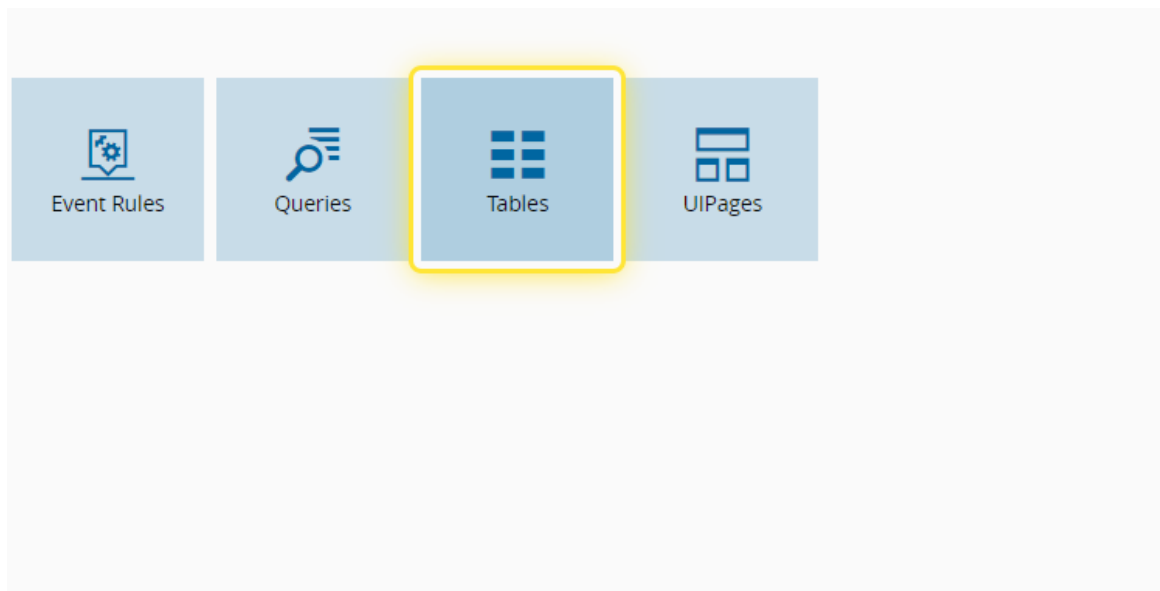


How to: Associate a Step to a Service

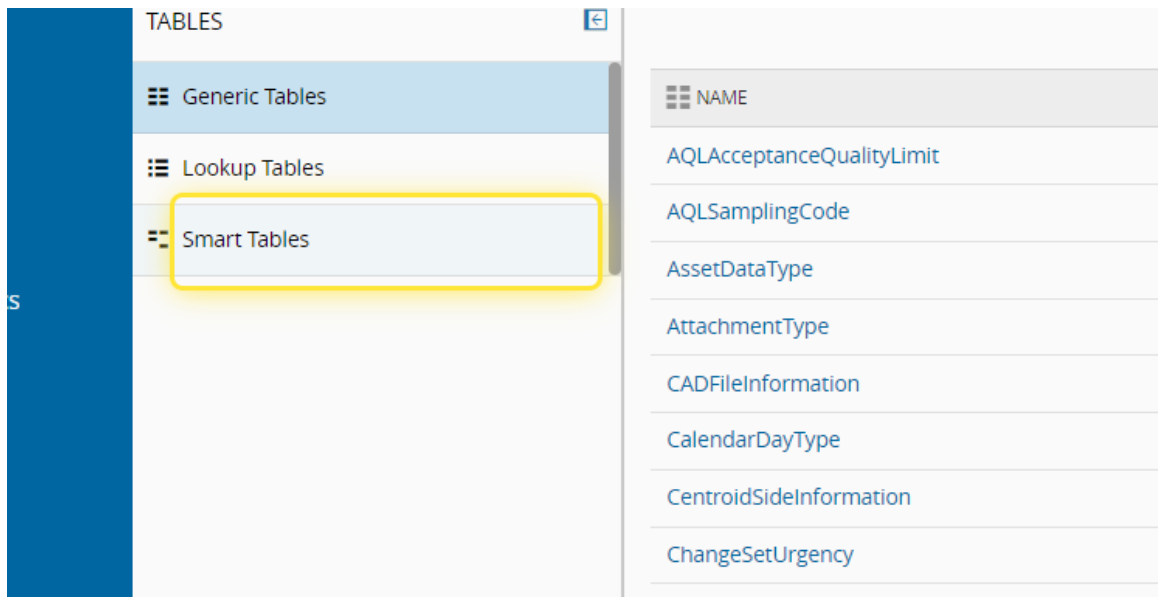
1. Go to Low Code menu.



2. Select the Tables entity.



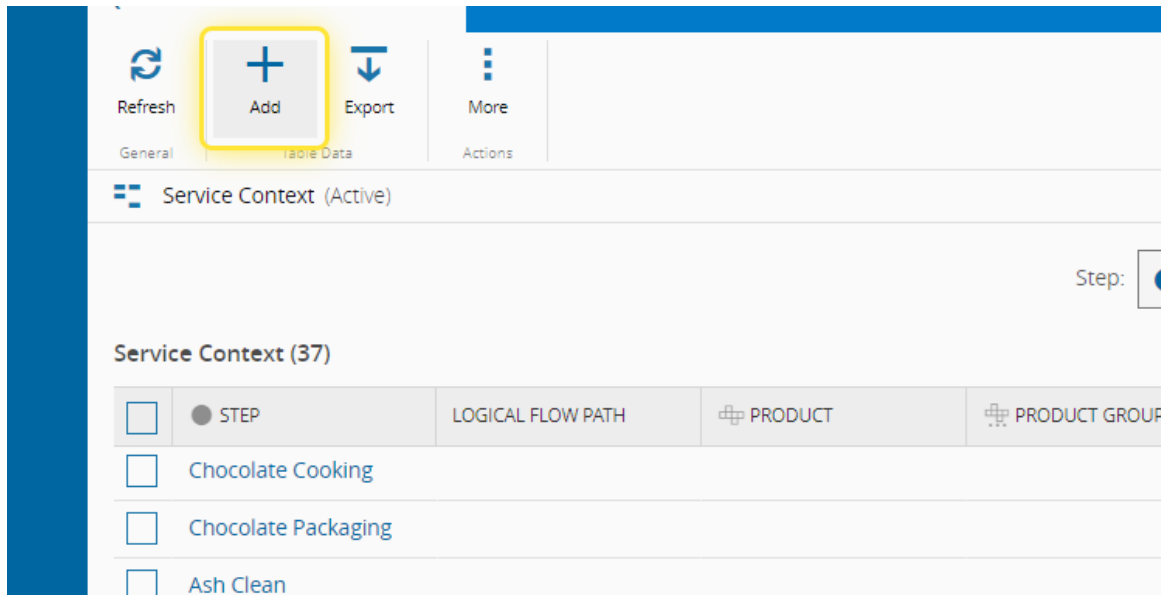
3. Select the Smart Tables sub-menu.



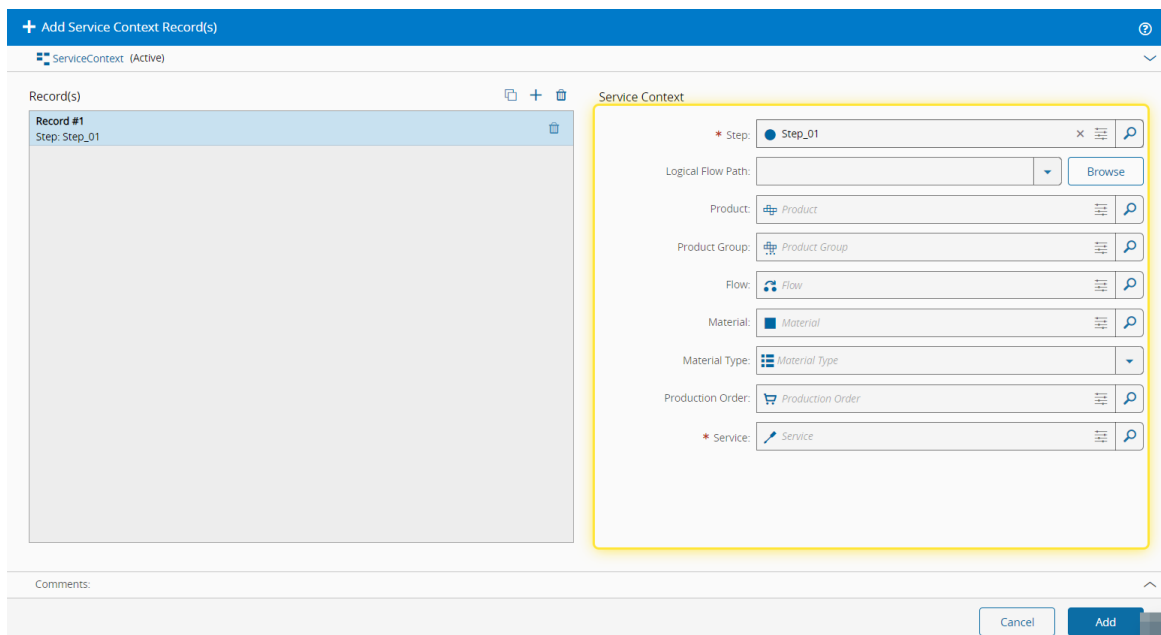
4. Select the ServiceContext Smart Table.

ResourceIdealCycleTime	The machine supplier provided ur
ResourceProcessTime	Resource Process Times is used fo
ResourceReplenishmentContext	Used to define Resource Replenis
ResourceRunningMode	Used to define the possible runni
ResourceSubstrateMapBinConverter	This smart table is used to resolve
SchedulingTransferMaterialSize	Used to resolve the Transfer Mate
ServiceContext	Used to resolve the service for the
StepCertificationRequirementsContext	This table is used to store Step Ce
StepChartContext	Used to resolve the Chart for the
StepInspectionPlanContext	The association between the Step

5. Select the Add button on the top ribbon.



6. In the Add Service Context wizard, connect each Step with a designated Service.



7. Finally, select the Add button to save all the changes done.

+ Add Service Context Record(s)

ServiceContext (Active)

Record(s)

Record #1 Step: Step_01 Service: Service_01

Service Context

* Step: Step_01

Logical Flow Path:

Product:

Product Group:

Flow:

Material:

Material Type:

Production Order:

* Service:

Comments: