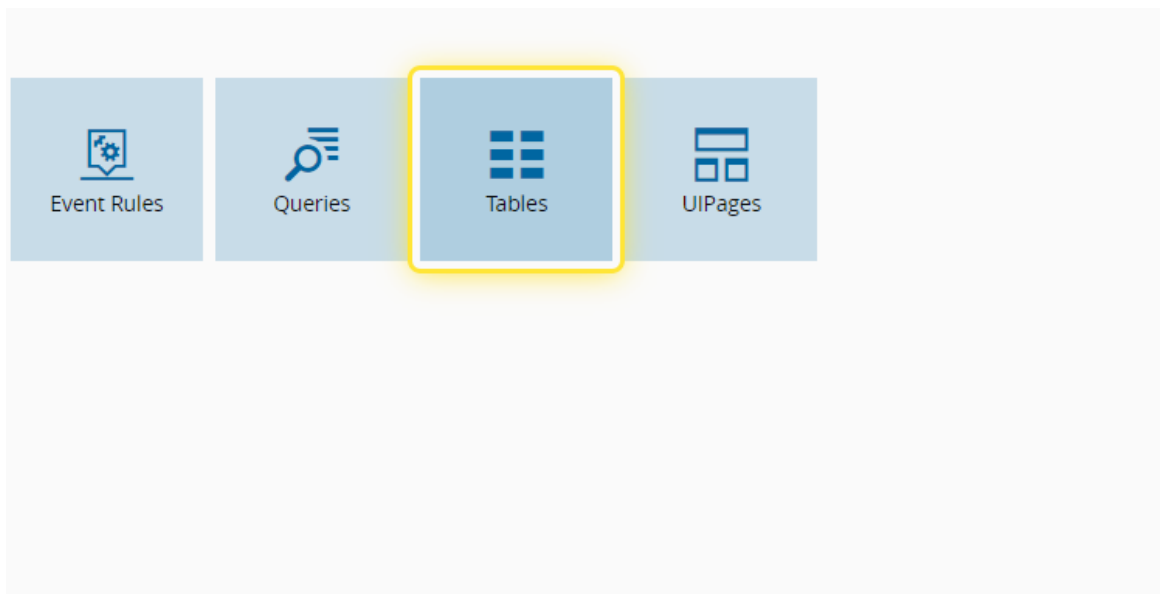


How to: Associate a Step to a Service

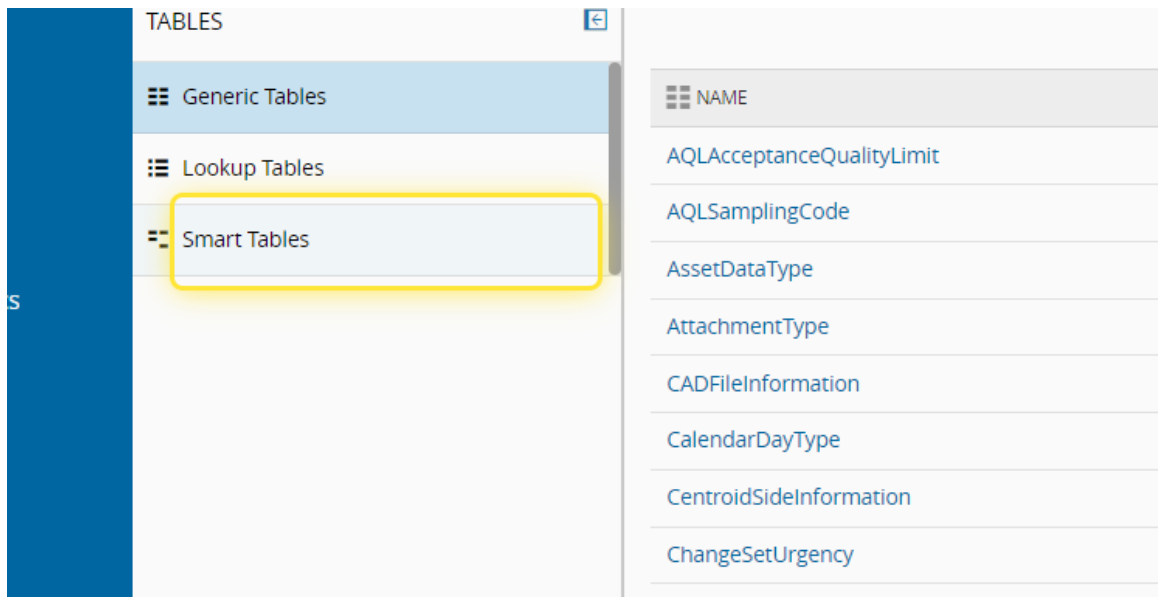
1. Go to Low Code menu.



2. Select the Tables entity.



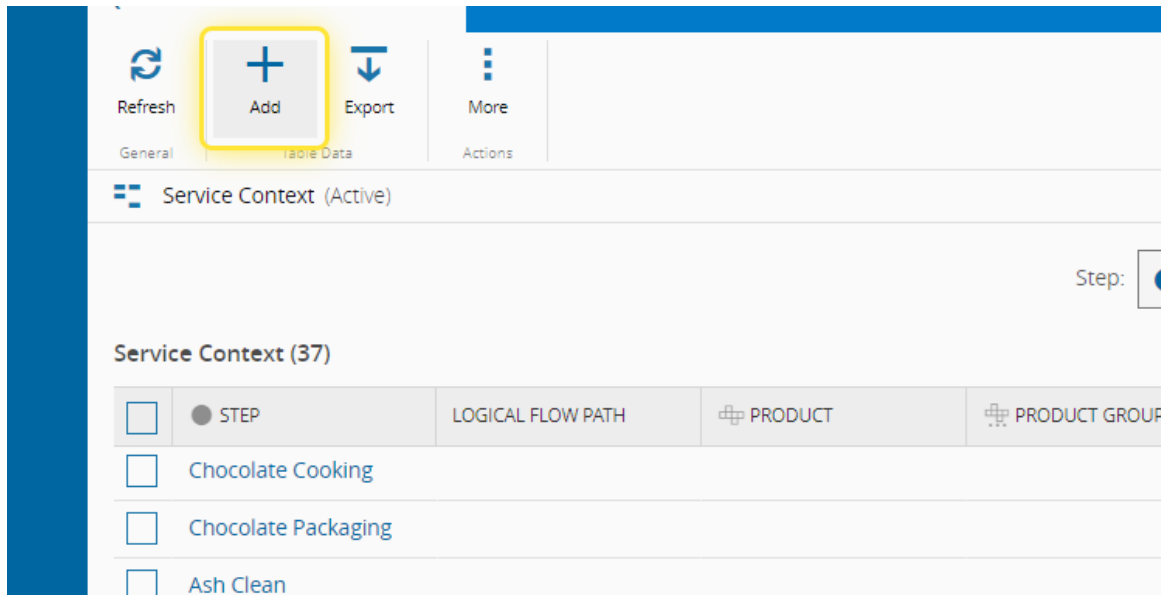
3. Select the Smart Tables sub-menu.



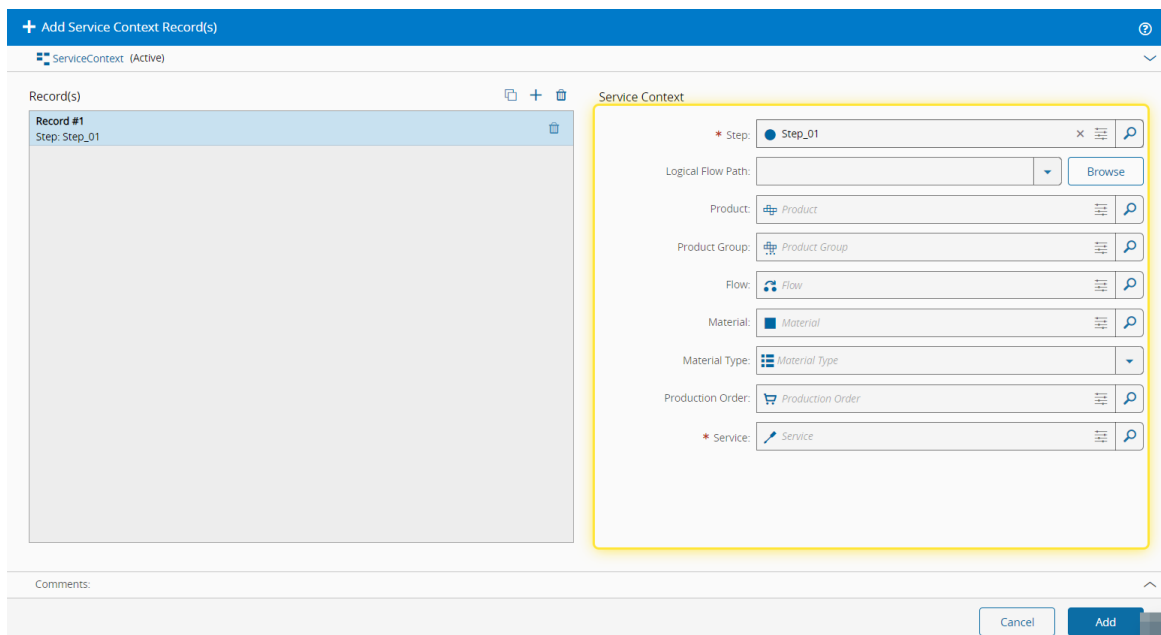
4. Select the ServiceContext Smart Table.

ResourceIdealCycleTime	The machine supplier provided ur
ResourceProcessTime	Resource Process Times is used fo
ResourceReplenishmentContext	Used to define Resource Replenis
ResourceRunningMode	Used to define the possible runni
ResourceSubstrateMapBinConverter	This smart table is used to resolve
SchedulingTransferMaterialSize	Used to resolve the Transfer Mate
ServiceContext	Used to resolve the service for the
StepCertificationRequirementsContext	This table is used to store Step Ce
StepChartContext	Used to resolve the Chart for the
StepInspectionPlanContext	The association between the Step

5. Select the Add button on the top ribbon.



6. In the Add Service Context wizard, connect each Step with a designated Service.



7. Finally, select the Add button to save all the changes done.

+ Add Service Context Record(s) ⓘ

ServiceContext (Active)

Record(s) 📄 + 🗑

Record #1 🗑
Step: Step_01 | Service: Service_01

Service Context

* Step: Step_01 ✕ 📄 🔍

Logical Flow Path: 📄 Browse

Product: Product 📄 🔍

Product Group: Product Group 📄 🔍

Flow: Flow 📄 🔍

Material: Material 📄 🔍

Material Type: Material Type 📄

Production Order: Production Order 📄 🔍

* Service: Service_01 ✕ 📄 🔍

Comments:

Cancel Add