

# Creating a Master Data Model

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# Creating a Master Data Model

Estimated time to read: 2 minutes

This tutorial provides step-by-step guidance for filling in an Excel template to import all the necessary data required to create a **Flow** in your MES system.

## Creating Steps

Begin by filling in the information for the Steps you need to create. Each Step must be linked to a Service through the [ServiceContext](#) smart table. For more information, see [How to: Associate a Step to a Service](#).

	A	B	C	D	E	F	G	H	I	J
1	Name	Description	Type	DisplayOrder	IsShippingAllowed	IsDecimalQuantityAllowed	IsAutoSplitByProductEnabled	SubMaterialTrackStateDepth	SortRuleSet	PrimaryUnits
2	Line Flow Step 04	Line Flow Step 04	Process	0	No	No	No	0		
3	Line Flow Step 03	Line Flow Step 03	Process	0	No	No	No	0		
4	Line Flow Step 02	Line Flow Step 02	Process	0	No	No	No	0		
5	Line Flow Step 01	Line Flow Step 01	Process	0	No	No	No	0		
6	Cooling	Cooling Step	Process	21	No	No	No	0	Resource Queue Size	Cookies
7	Chocolate Preparation	Chocolate Preparation Step	Process	50	No	Yes	No	0	Resource Queue Size	Kg
8	Chocolate Packaging	Chocolate Packaging Step	Process	60	Yes	Yes	No	0	Resource Queue Size	Chocolates
9	Chocolate Mixing	Chocolate Mixing Step	Process	60	No	Yes	No	0	Resource Queue Size	Kg
10	Chocolate Cooking	Chocolate Cooking Step	Process	70	No	Yes	No	0	Resource Queue Size	Chocolates
11	Baking	Baking Step	Process	20	No	No	No	0	Resource Queue Size	Cookies
12	Step 01	Step 01	Process	0	No	No	No	0		
13	Step 02	Step 02	Process	0	No	No	No	0		
14	Step 03	Step 03	Process	0	No	No	No	0		
15	Step 04	Step 04	Process	0	No	No	No	0		
16	Step 05	Step 05	Process	0	No	No	No	0		
17	Packing	Packing Step	Process	22	Yes	Yes	No	0	Resource Queue Size	Packets
18	Molding	Molding Step	Process	19	No	Yes	No	0	Resource Queue Size	Kg
19	Mixing	Mixing Step	Process	18	No	Yes	No	0	Resource Queue Size	Kg
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21										
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## Creating Flows

Next, proceed to create the Flows using the information you've gathered. Begin by defining the Child Flows, which you will later integrate into the Parent Flow. Determine the type of Flow to use, whether it's an Alternate Flow with single or multiple selection, a Non-Sequential Flow, or a Line Flow.

	A	B	C	D	E	F	G	H	I	J
1	Name	Description	Type	IsAlternate	IsEnabled	IsNonSequentialBlock	IsLineFlow	DocumentationURL	IsTemplate	AlternateFlowSelectionType
2	Alternate Flow Example [A.1]	Alternate Flow Example	Production	Yes	Yes	No	No		No	Multiple
3	Alternate Flow Multiple Selection [A.1]	Alternate Flow Multiple Selection	General	Yes	Yes	No	No		No	Multiple
4	Alternate Flow Single Selection [A.1]	Alternate Flow Single Selection	General	Yes	Yes	No	No		No	Single
5	Chocolates [A.1]	Chocolates Flow	Production	No	Yes	No	No		No	
6	CookiesFlow [A.2]	CookiesFlow Flow	Production	No	Yes	No	No		No	
7	Flow With Enter and Exit Rules [A.1]	Flow With Enter and Exit Rules	General	No	Yes	No	No		No	
8	Flow With Inherited Rework Paths [A.2]	Flow With Inherited Rework Paths	General	No	Yes	No	No		No	
9	Line Flow [A.1]	Flow With Line Flow	Frontend	No	Yes	No	Yes		No	
10	Main Flow [A.2]	Flow with Flows and Steps	General	No	Yes	No	No		No	
11	Non-Sequential Block [A.1]	Non-Sequential Block	Production	No	Yes	Yes	No		No	
12	Sequential Flow With Conditional Steps [A.1]	Sequential Flow With Conditional Steps	General	No	Yes	No	No		No	
13	Standard Cookie Flow [A.1]	Standard Cookie Flow	Production	No	Yes	No	No		No	
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## Flow Structure

To define the Flow structure, go to the Flow Items sheet. There, you can set various attributes such as whether a Flow Item is optional, define Rework Paths, and set Rules for entering or exiting a Step. You can also define conditions based on expressions, rules, sampling steps, or sampling plans.

	A	B	C	D	E	F	G	H	I	J	K	L	M	
1	Flow	Type	Target	IsOptional	Remarks	IsInline	LineNumber	LogicalName	OnEnterRule	ContextRule	ConditionType	ConditionExpression	ConditionRule	Condition
2	Alternate Flow Example [A.1]	Flow	Alternate Flow Multiple Select No	No		No								
3	Alternate Flow Example [A.1]	Flow	Alternate Flow Single Selection No	No		No								
4	Alternate Flow Multiple Selection [A.1]	Step	Step 01	No		No				Expression		\$contains(Name,"Material01")		
5	Alternate Flow Multiple Selection [A.1]	Step	Step 02	No		No				Expression		\$contains(Name,"Material02")		
6	Alternate Flow Multiple Selection [A.1]	Step	Step 03	No		No				Rule			IsMaterial01	
7	Alternate Flow Multiple Selection [A.1]	Step	Step 04	No		No				Rule			IsMaterial02	
8	Alternate Flow Multiple Selection [A.1]	Step	Step 05	No		No								
9	Alternate Flow Single Selection [A.1]	Step	Step 01	No		No				Expression		\$contains(Name,"Material01")		
10	Alternate Flow Single Selection [A.1]	Step	Step 02	No		No				Expression		\$contains(Name,"Material02")		
11	Alternate Flow Single Selection [A.1]	Step	Step 03	No		No				Rule			IsMaterial01	
12	Alternate Flow Single Selection [A.1]	Step	Step 04	No		No				Rule			IsMaterial02	
13	Chocolate [A.1]	Step	Chocolate Preparation	No		No								
14	Chocolate [A.1]	Step	Chocolate Mixing	No		No								
15	Chocolate [A.1]	Step	Chocolate Cooking	No		No								
16	Chocolate [A.1]	Step	Chocolate Packaging	No		No								
22	CookiesFlow [A.2]	Step	Mixing	No		No								
23	CookiesFlow [A.2]	Step	Molding	No		No								
24	CookiesFlow [A.2]	Step	Baking	No		No								
25	CookiesFlow [A.2]	Step	Cooling	No		No								
26	CookiesFlow [A.2]	Step	Packing	No		No								
27	Flow With Enter and Exit Rules [A.1]	Step	Step 01	No		No			NotificationOnEnter	NotificationOnExit				
28	Flow With Enter and Exit Rules [A.1]	Step	Step 02	No		No								
31	Flow With Inherited Rework Paths [A.2]	Step	Step 01	No	description[!gotoflowpath]:No	No								
32	Flow With Inherited Rework Paths [A.2]	Step	Step 02	No	description[!gotoflowpath]:No	No								
40	Main Flow [A.2]	Step	Step 01	No	description[!gotoflowpath]:No	No								
41	Main Flow [A.2]	Step	Step 02	No	description[!gotoflowpath]:No	No			Yes					
51	Main Flow [A.2]	Step	Step 03	No	description[!gotoflowpath]:No	No								
52	Main Flow [A.2]	Flow	Sequential Flow With Condition	No		No								
53	Main Flow [A.2]	Flow	Alternate Flow Multiple Select No	No		No								
54	Main Flow [A.2]	Flow	Alternate Flow Single Selection No	No		No								
55	Main Flow [A.2]	Flow	Flow With Enter and Exit Rules No	No		No								
56	Main Flow [A.2]	Flow	Flow With Inherited Rework Path No	No		No								
166	Non-Sequential Block [A.1]	Step	Step 01	No		No								
167	Non-Sequential Block [A.1]	Step	Step 02	No		No								
168	Non-Sequential Block [A.1]	Step	Step 03	No		No								
169	Sequential Flow With Conditional Steps [A.1]	Step	Step 01	Yes	No	No					Expression	\$contains(Name,"Material01")		

<>

StepReason

<DM>Flow

<DM>Resource

<DM>Product

<ST>ServiceContent

<DM>Material

FlowItems

ReworkPaths

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The correct syntax for the Reworks column in the Flow Items sheet is demonstrated below:

```
description[gotoflowpath[ CookiesFlow:A:1/Mixing:1 ]sourceflowpath[ Flow With Inherited Rework
Paths:A:1/Step 01:1 ]returnflowpath[ Flow With Inherited Rework Paths:A:1/Step
01:1 ]reason[ Deformed ]applicabletoprocessed[ Yes ]applicabletoqueued[ Yes ]isinlinerework[]onreworkrule[]
```

```
description[ ]gotoflowpath[ CookiesFlow:A:1/Mixing:1 ]sourceflowpath[ Flow With Inherited Rework  
Paths:A:1/Step 01:1 ]returnflowpath[ Flow With Inherited Rework Paths:A:1/Step  
01:1 ]reason[ Deformed ]applicabletoprocessed[ Yes ]applicabletoqueued[ Yes ]isinlinerework[ ]onreworkrule[ ]
```

## Rework Paths

The Rework Paths sheet is where you define the reworking process. Fill in the Source Step, Go to Flow Path, Go to Flow, and Return Flow Path, as shown in the image below.

[illegible]

In addition to basic information, you can specify additional settings such as whether the Rework Path applies to Queued and Processed States, set On Rework Rules, define Return Flows, Source Flows, and more.

	K	L	M	N	O	P	Q	R	S	T
	ReturnStep	ReworkReason	SourceFlowPath	Order	ApplicableToProcessed	ApplicableToQueued	OnNewWorkflow	ReturnFlow	SourceFlow	SourceStepPosition
1	Step 01	Deformed	Flow With Inherited Rework Paths:A:1/Step 02-2	2	Yes	Yes		Flow With Inherited Rework Paths [A]	Flow With Inherited Rework Paths [A]	2
2	Step 02	Deformed	Main Flow:A:1/Flow With Inherited Rework Paths:A:1/Step 01-1	2	Yes	No	NotificationOnRework	Flow With Inherited Rework Paths [A]	Flow With Inherited Rework Paths [A]	2
3	Step 03	Deformed	Main Flow:A:1/Flow With Inherited Rework Paths:A:1/Step 02-2	1	Yes	No	NotificationOnRework	Main Flow [A]	Flow With Inherited Rework Paths [A]	2
4	Step 03	Deformed	Main Flow:A:1/Flow With Inherited Rework Paths:A:1/Step 01-1	2	Yes	No		Main Flow [A]	Flow With Inherited Rework Paths [A]	1
5	Step 03	Deformed	Main Flow:A:1/Flow With Inherited Rework Paths:A:1/Step 01-1	2	Yes	No		Main Flow [A]	Flow With Inherited Rework Paths [A]	1
6										
7										
8										
9										
10										
11										
12										
13										

< > == StepReason
<DM>Flow
<DM>Resource
<DM>Product
<ST>ServiceContext
<DM>Material
FlowItems
**ReworkPaths**
+
|
4

Following these steps will help ensure your Master Data Model is properly configured for your Flows. For a more comprehensive guide on setting up your Master Data Model, see [Creating a Model](#).



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