



Critical
manufacturing
an ASM PT company

How to: Manage an Off-Flow

11.1

January 2026

DOCUMENT ACCESS

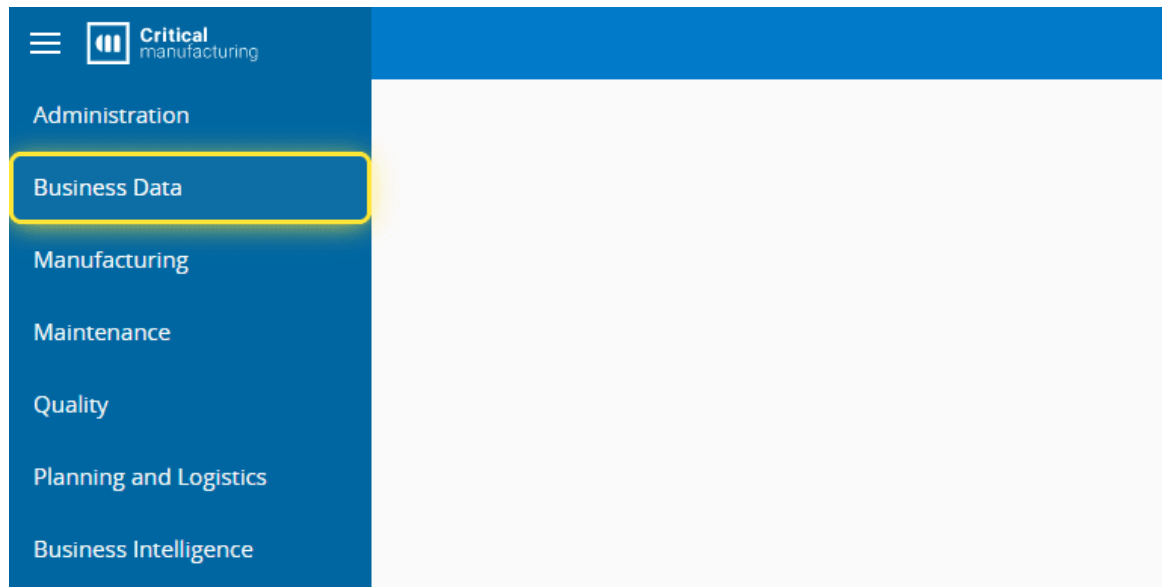
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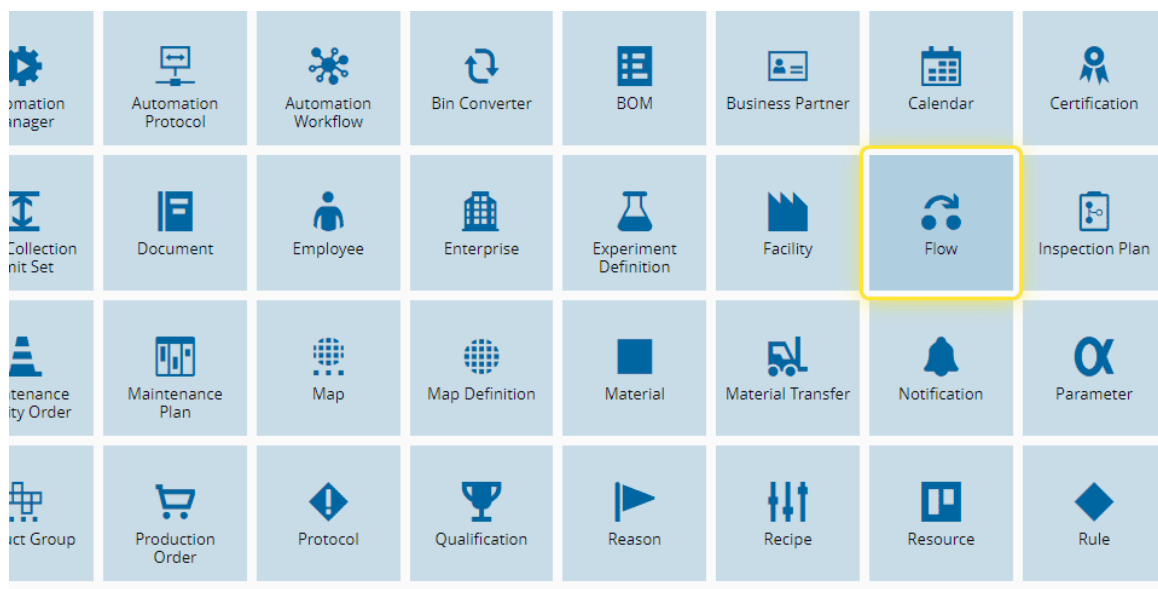
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How to: Manage an Off-Flow

1. Go to the Business Data menu.



2. Select the Flow entity.



3. Select the Flow you want to use.

Flow

[New](#)
[Refresh](#)
[Import](#)
[Export](#)
[Mass Update](#)
[More](#)

Flow

DEFAULT QUERY

NAME	DESCRIPTION	REVISION STATE
Chocolate [A]	Chocolates Flow	Default
CookiesFlow [A]	CookiesFlow Flow	Default
Main_Flow [A]	Main_Flow	Default
MainFlow_01 [A]		Default
MOSRM8H [A]	MOSRM8H Front-End Flow	Default

4. Select the Step for Rework.

For more information, see [Create Flow - Critical Manufacturing Documentation Portal](#)

[Refresh](#)
[Edit](#)
[Lock](#)
[More](#)

ainFlow_01 [A.1] A (Default) 1 (Created)

MainFlow_01 [A] (Sequential Flow)

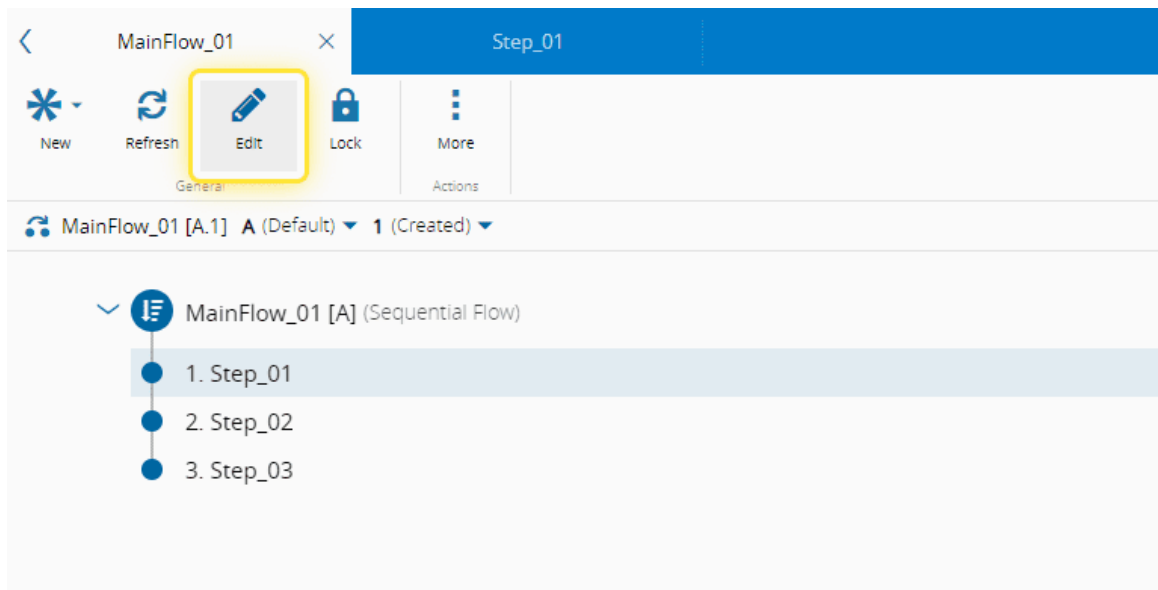
- 1. Step_01
- 2. Step_02
- 3. Step_03

DETAILS

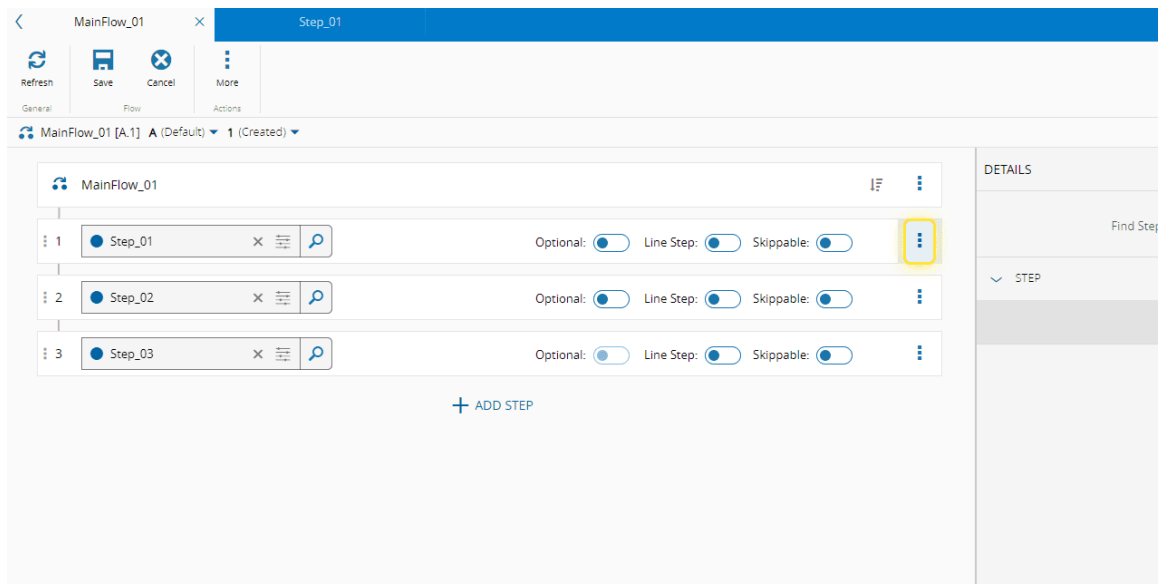
Find Step

STEP

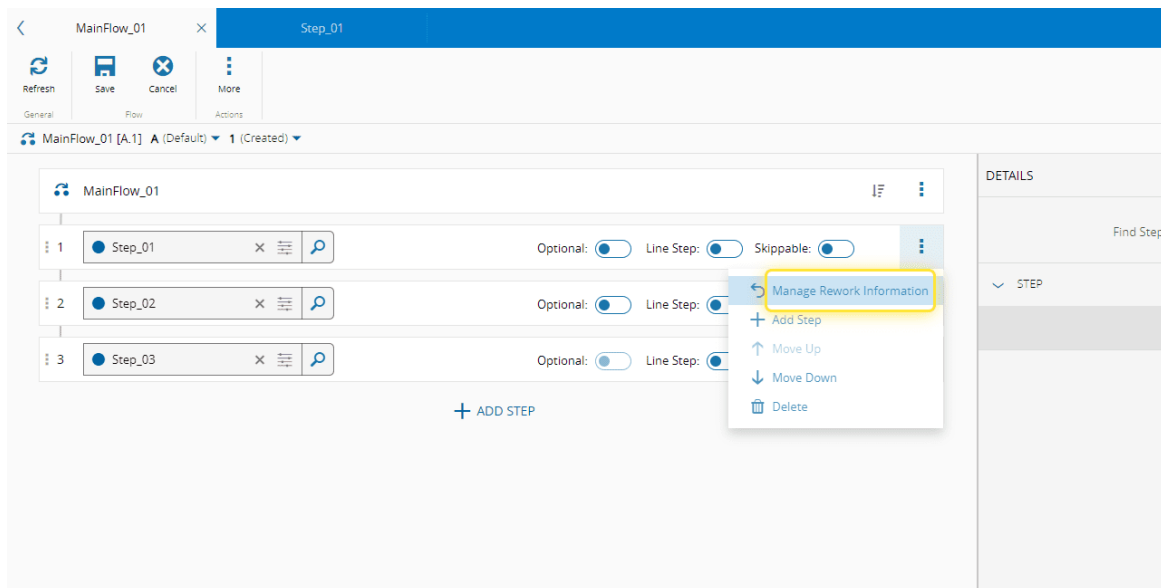
5. Select the Edit button.



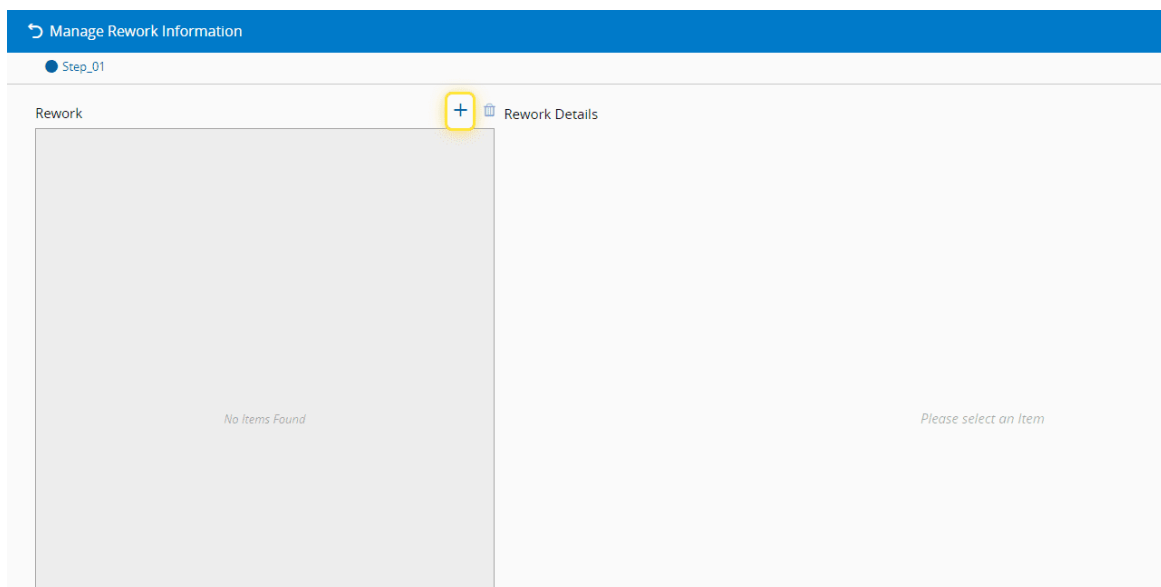
6. Select the More action.



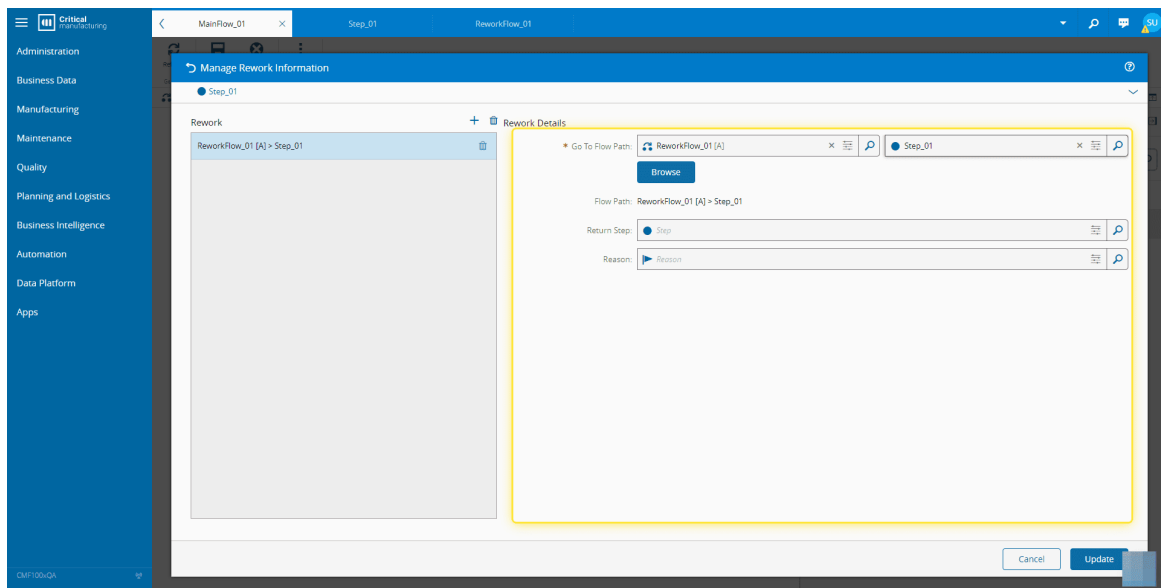
7. Select the Manage Rework Information option.



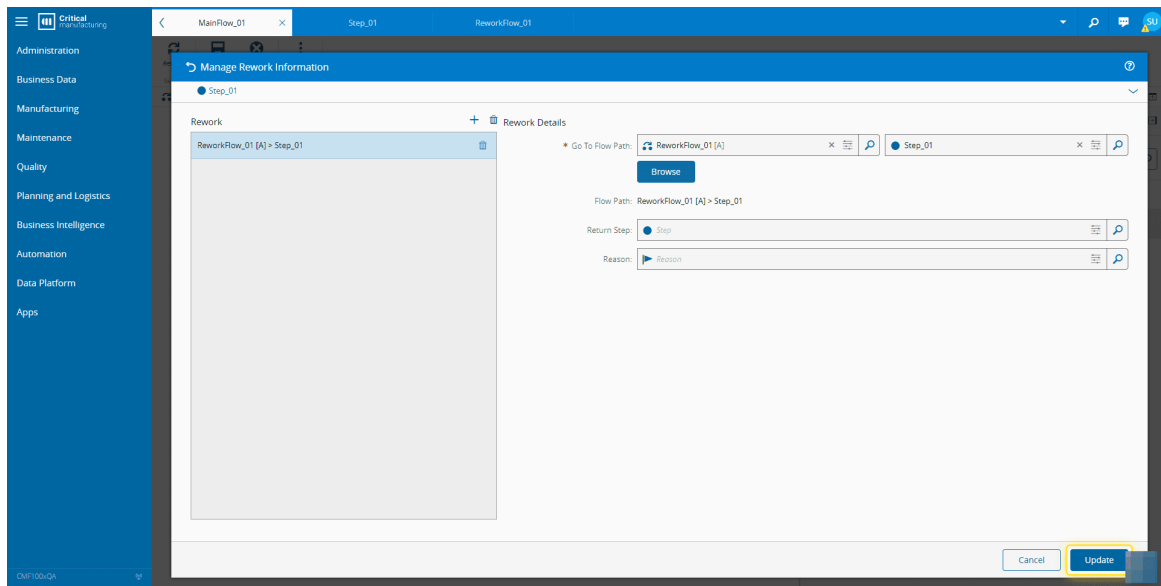
8. Select + to add Rework path to the Step.



9. Complete the necessary fields.



10. Select the Update button.



11. Select Save to update the Flow.

Refresh

Save

Cancel

More

GeneralFlowActions

MainFlow_01

Step_01

ReworkFlow_01

MainFlow_01 [A.1] A (Default) 1 (Created)

MainFlow_01

1 Step_01

Optional: Line Step: Skippable:

2 Step_02

Optional: Line Step: Skippable:

3 Step_03

Optional: Line Step: Skippable:

+ ADD STEP

DETAILS

Find Step:

STEP

General Data

Step:

Description:

Optional:

Line Step:

Skippable:

Rework:

Rework 1

Go to Flow Path:



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