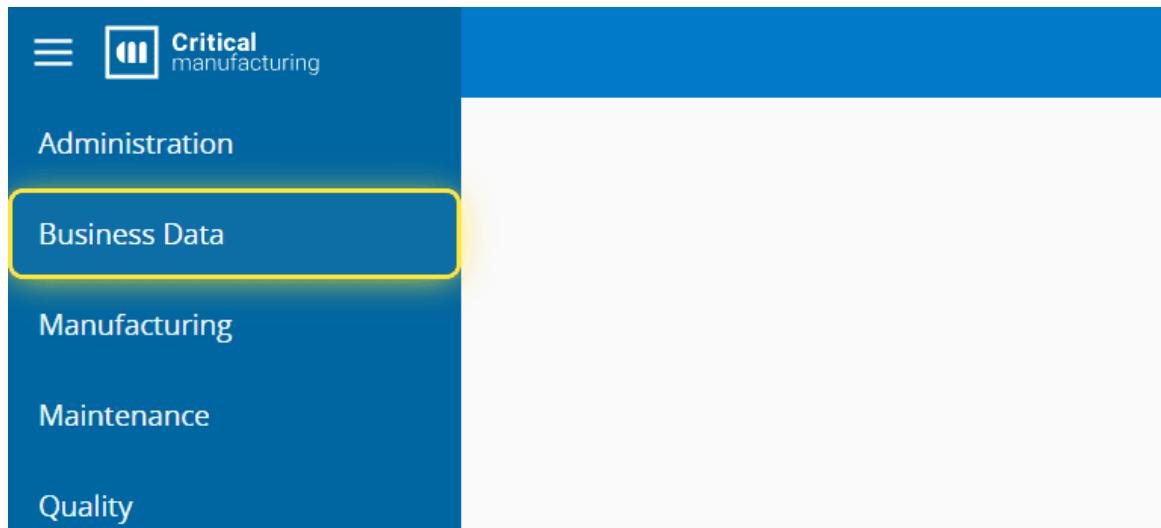


How to: Replace an Assembled Material

1. Go to the Business Data menu.



2. Select the Material entity.



3. Select your desired Material.

Material

DEFAULT QUERY ▾

NAME	DESCRIPTION	UNIVERSAL STATE
MAT_CHK01	MAT_CHK01	Active
MAT_CHK02	MAT_CHK02	Active
MAT_CHK03	MAT_CHK03	Active
MAT_CHK04	MAT_CHK04	Active
Milka-01	Milka-01	Active
Milka-02	Milka-02	Active
Milka-03	Milka-03	Active
Milka-04	Milka-04	Active

4. Select the Assemble button.

MAT_CHK01

General Perform Reports Material

Refresh Edit Perform Perform View Reports Abort Change Merge Split Hold Assemble

MAT_CHK01 (Active)

DETAILS

Material		Basic Information	
	Name: MAT_CHK01		Form:
	Description: MAT_CHK01		Facility:
	Type: Production		Product:

5. Select the Replace Assembled option.

MAT_CHK01

General Perform Reports Material

Refresh Edit Perform Perform View Reports Abort Change Merge Split Hold Assemble Record Loss/Bonus Process More Actions

MAT_CHK01 (Active)

DETAILS

Material		Basic Information	
	Name: MAT_CHK01		Form: Lot
	Description: MAT_CHK01		Facility: Cookie Factory
	Type: Production		Product: Belgas [A]
Universal State:	Active	Product Description:	Belgas Cookies
System State:	In Process	Product Group:	
		Product Group Description:	
		Parent:	

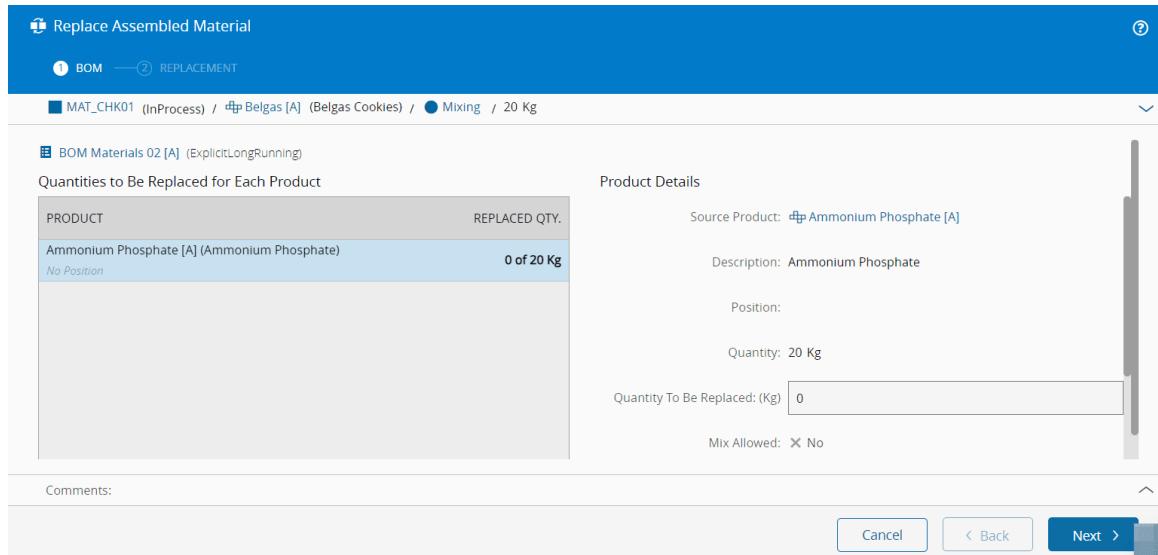
Assemble

Disassemble

Replace Assembled

6. Under the Replace Assembled Material wizard you can manage each sub-product quantity to be replaced.

For more information, see [Replace Assembled Material - Critical Manufacturing Documentation Portal](#)



Replace Assembled Material

BOM —— **REPLACEMENT**

MAT_CHK01 (InProcess) / **Belgas [A]** (Belgas Cookies) / **Mixing** / **20 Kg**

BOM Materials 02 [A] (ExplicitLongRunning)

Quantities to Be Replaced for Each Product

PRODUCT	REPLACED QTY.
Ammonium Phosphate [A] (Ammonium Phosphate) <i>No Position</i>	0 of 20 Kg

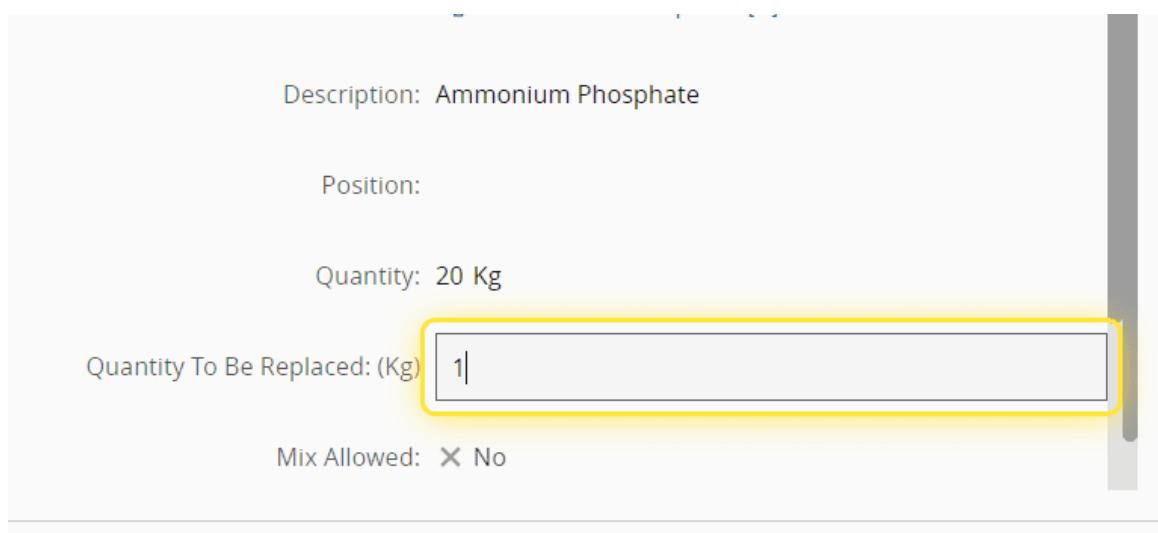
Product Details

Source Product: **Ammonium Phosphate [A]**
Description: Ammonium Phosphate
Position:
Quantity: 20 Kg
Quantity To Be Replaced: (Kg) **0**
Mix Allowed: No

Comments:

Cancel Back Next >

7. Indicate the quantities to be replaced for each sub-product.



Description: Ammonium Phosphate

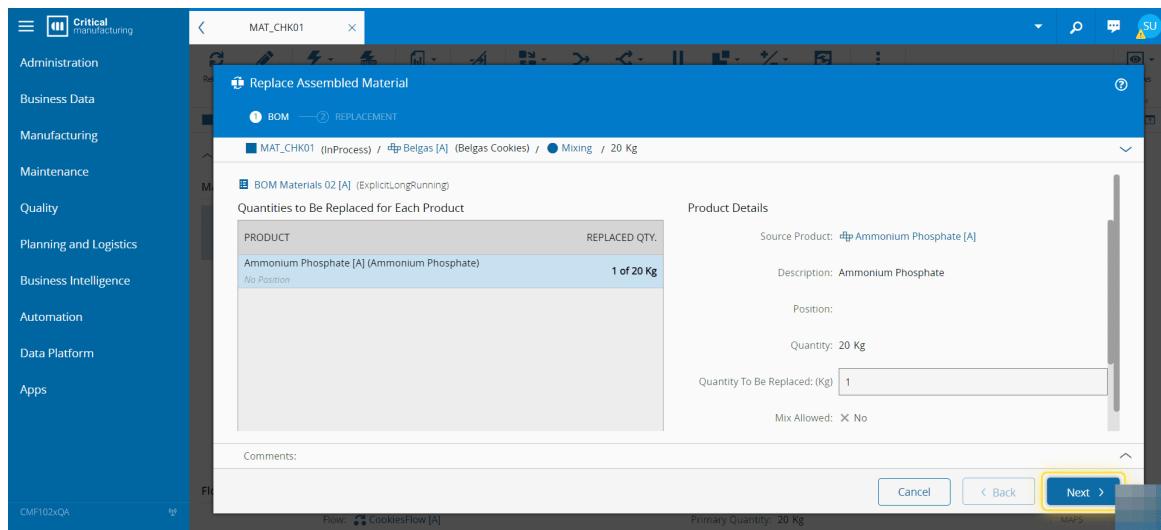
Position:

Quantity: 20 Kg

Quantity To Be Replaced: (Kg) **1**

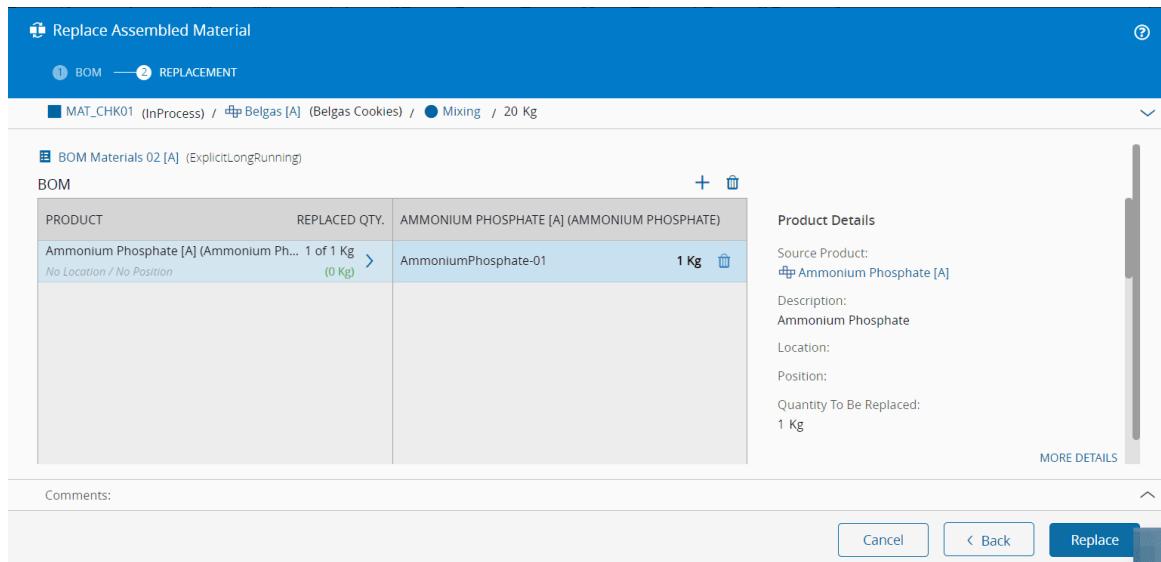
Mix Allowed: No

8. Select the Next button.



9. For each sub-product indicate the amount of quantity of each available material to replace.

In some situations, you can indicate a different material that satisfies the conditions of the original material as a replacement.



10. Select the Replace button.

