



Critical
manufacturing
an ASM PT company

How to: Manage an Off-Flow

11.3

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DOCUMENT ACCESS

Public

DISCLAIMER

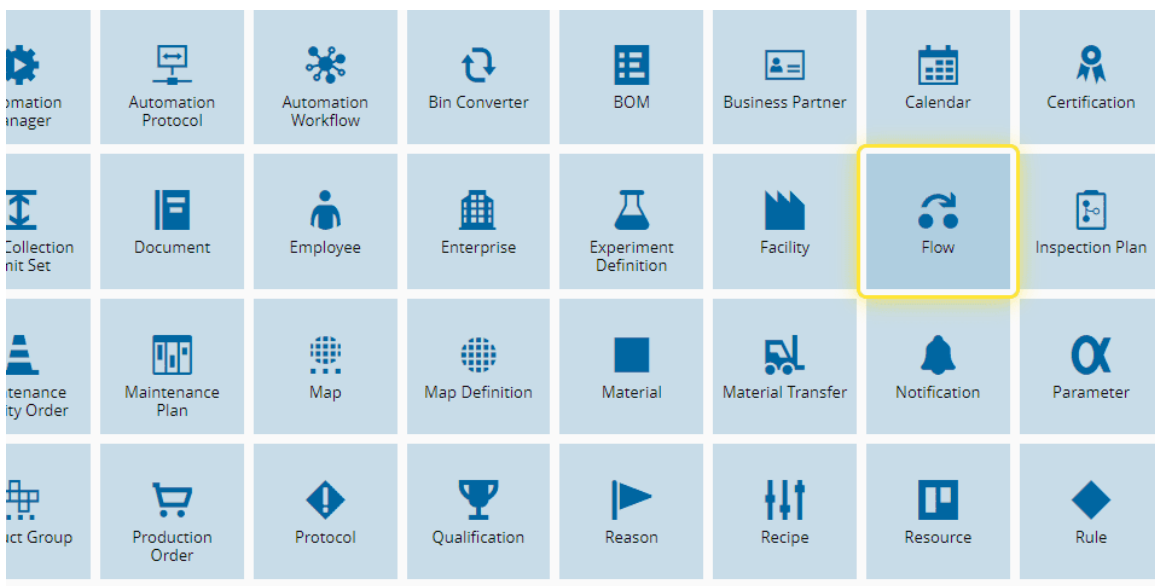
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How to: Manage an Off-Flow

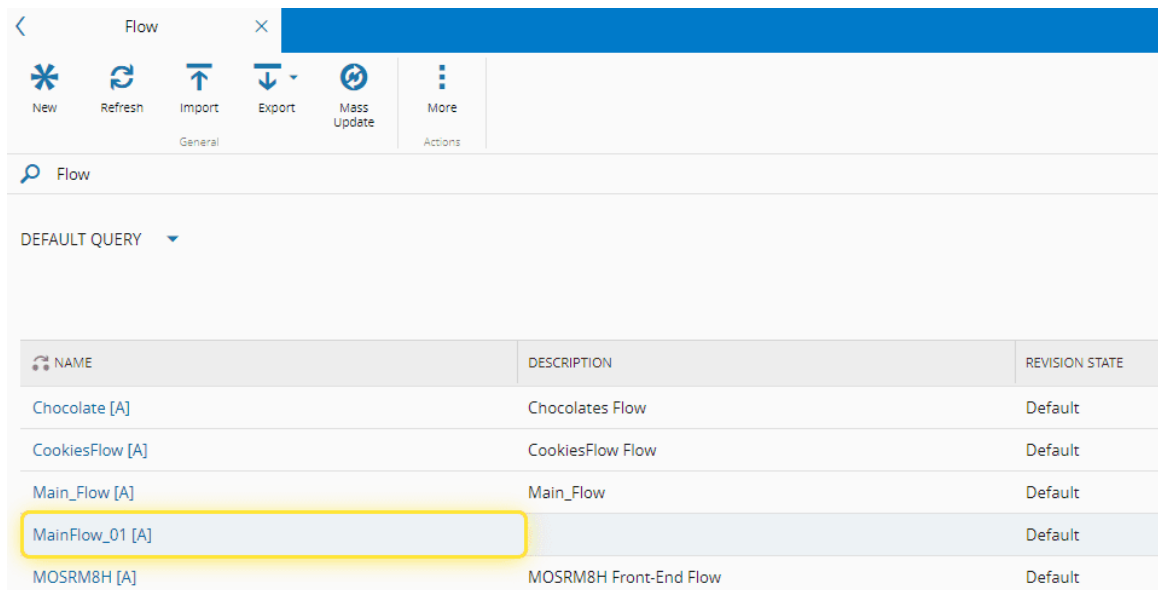
1. Go to the Business Data menu.



2. Select the Flow entity.



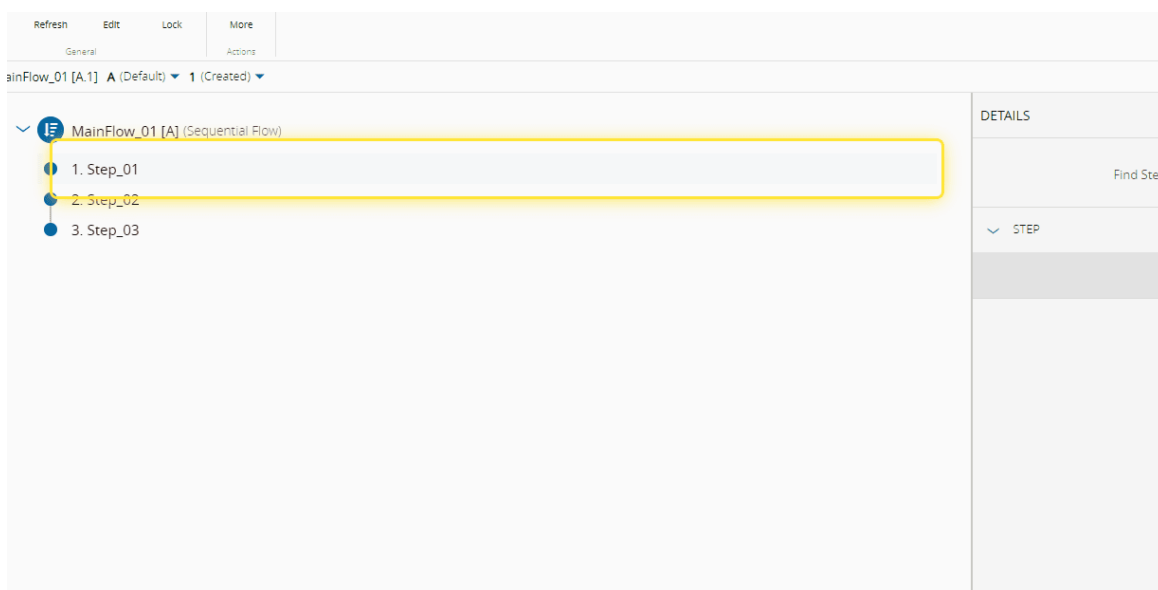
3. Select the Flow you want to use.



| NAME | DESCRIPTION | REVISION STATE |
|-----------------|------------------------|----------------|
| Chocolate [A] | Chocolates Flow | Default |
| CookiesFlow [A] | CookiesFlow Flow | Default |
| Main_Flow [A] | Main_Flow | Default |
| MainFlow_01 [A] | | Default |
| MOSRM8H [A] | MOSRM8H Front-End Flow | Default |

4. Select the Step for Rework.

For more information, see [Create Flow - Critical Manufacturing Documentation Portal](#)



Refresh Edit Lock More

General Actions

MainFlow_01 [A.1] A (Default) 1 (Created)

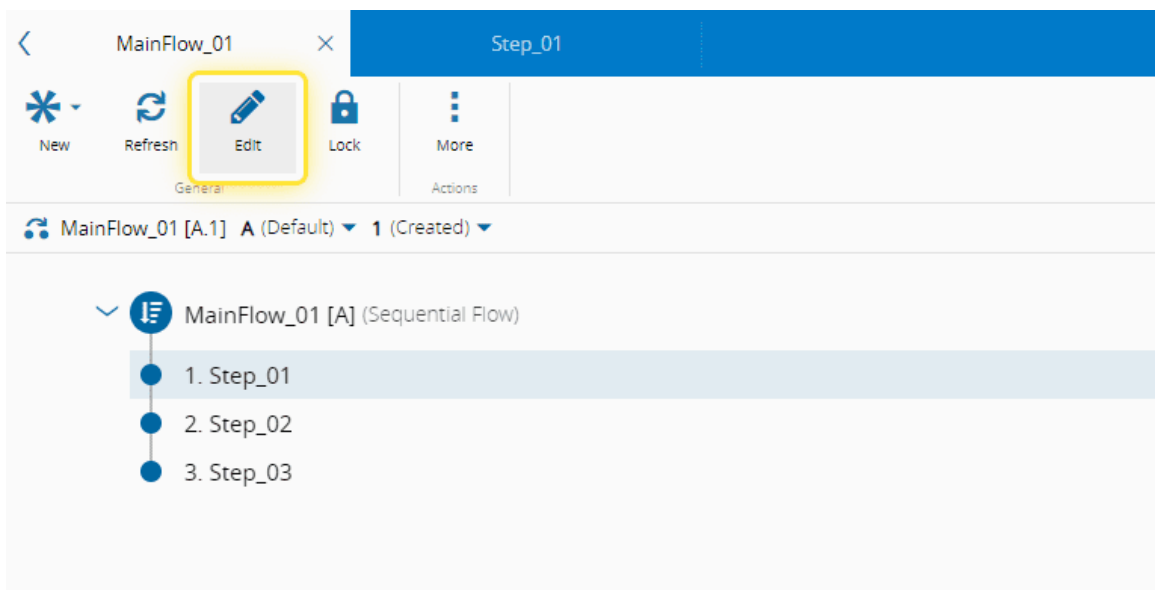
- MainFlow_01 [A] (Sequential Flow)
 - 1. Step_01
 - 2. Step_02
 - 3. Step_03

DETAILS

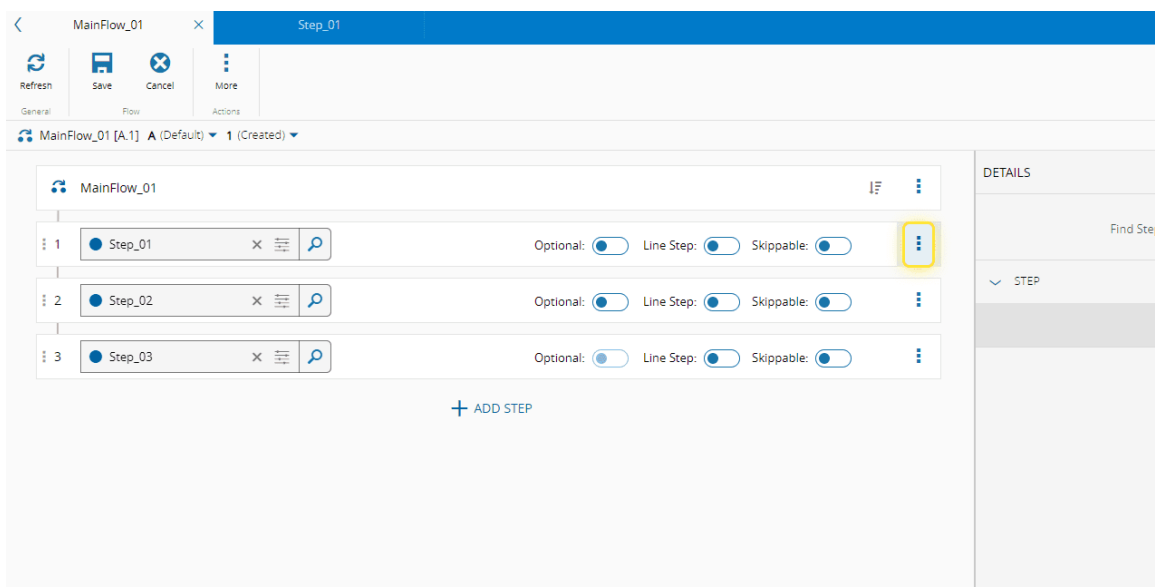
Find Step

STEP

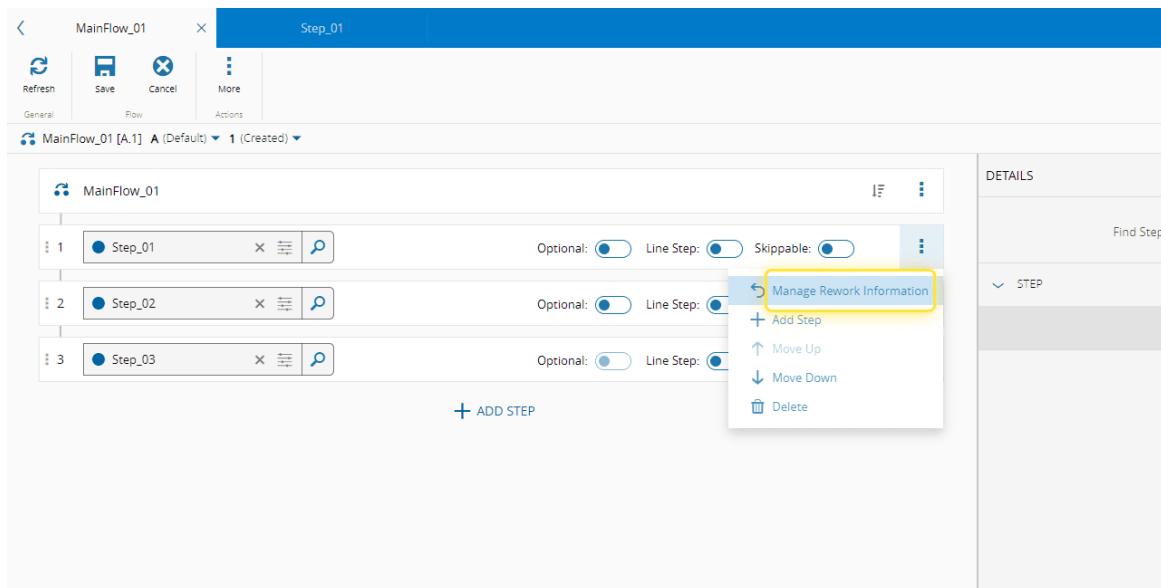
5. Select the Edit button.



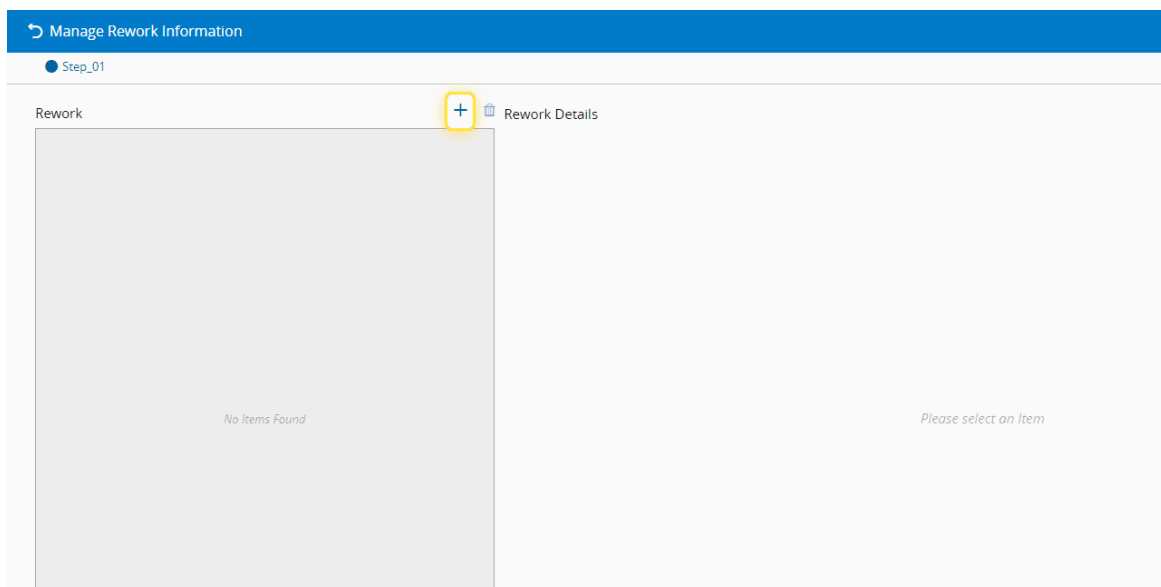
6. Select the More action.



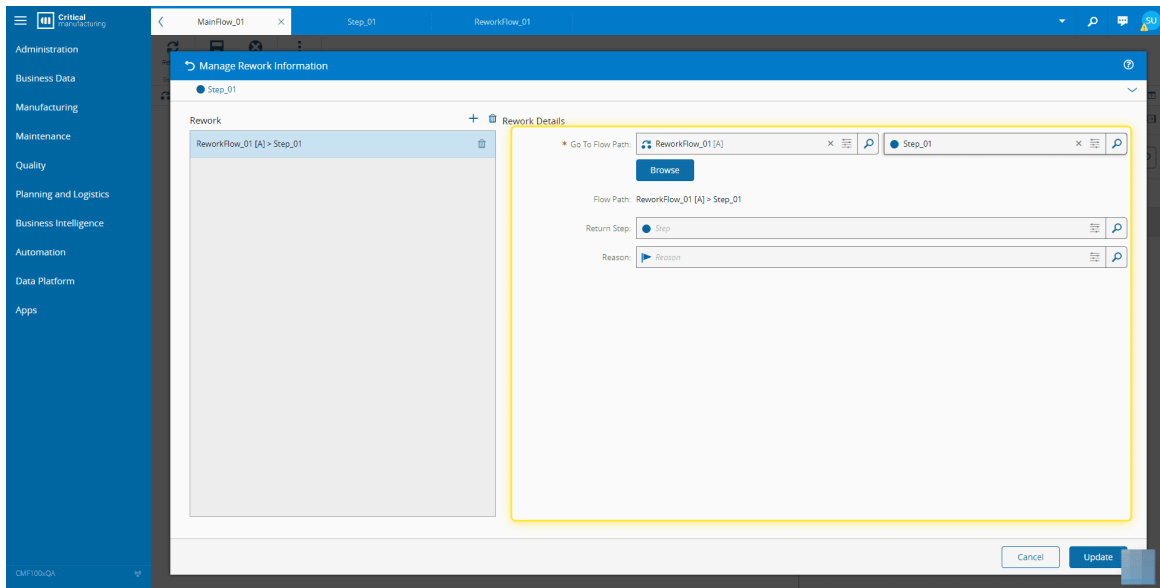
7. Select the Manage Rework Information option.



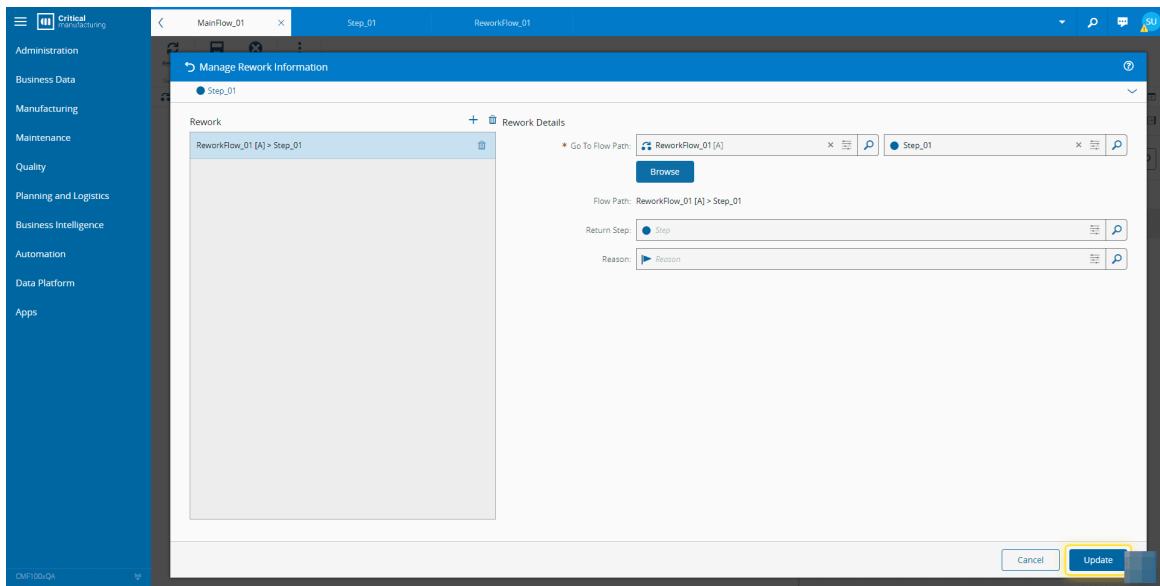
8. Select + to add Rework path to the Step.



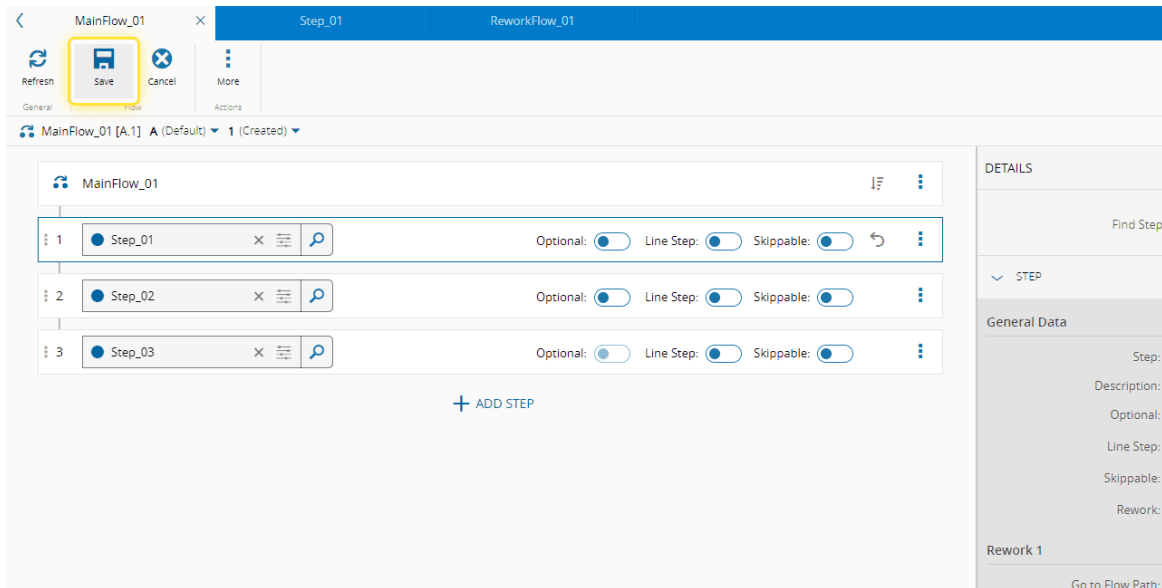
9. Complete the necessary fields.



10. Select the Update button.



11. Select Save to update the Flow.



MainFlow_01

Step_01 ReworkFlow_01

Refresh Save Cancel More

MainFlow_01 [A.1] (Default) 1 (Created)

MainFlow_01

1 Step_01 Optional: Line Step: Skippable:

2 Step_02 Optional: Line Step: Skippable:

3 Step_03 Optional: Line Step: Skippable:

+ ADD STEP

DETAILS

Find Step:

STEP

General Data

Step:

Description:

Optional:

Line Step:

Skippable:

Rework:

Rework 1

Go to Flow Path:



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