



# How to: Expand/Collapse Material

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## DOCUMENT ACCESS

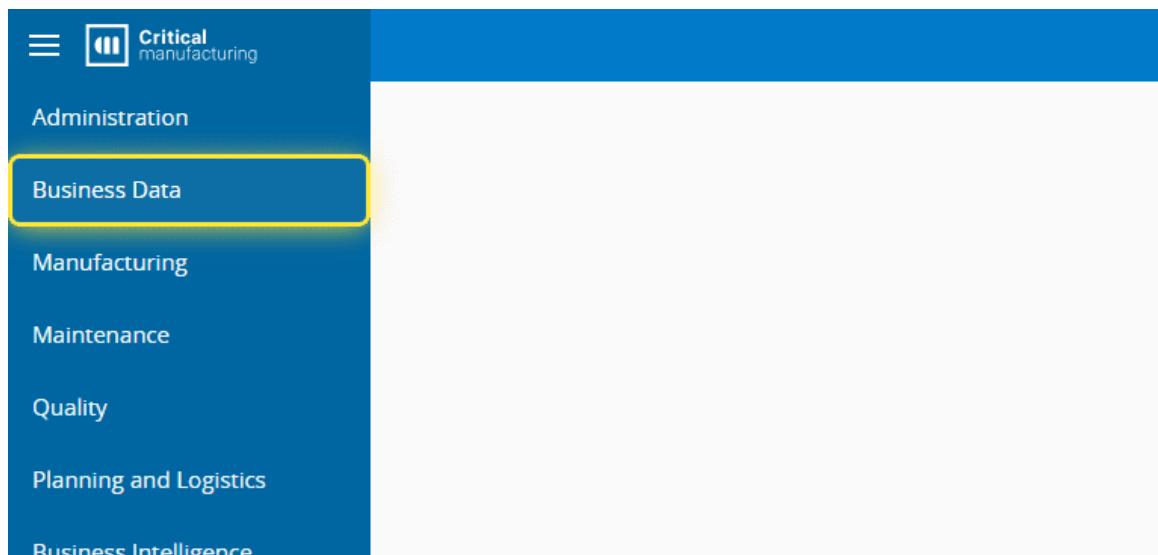
Public

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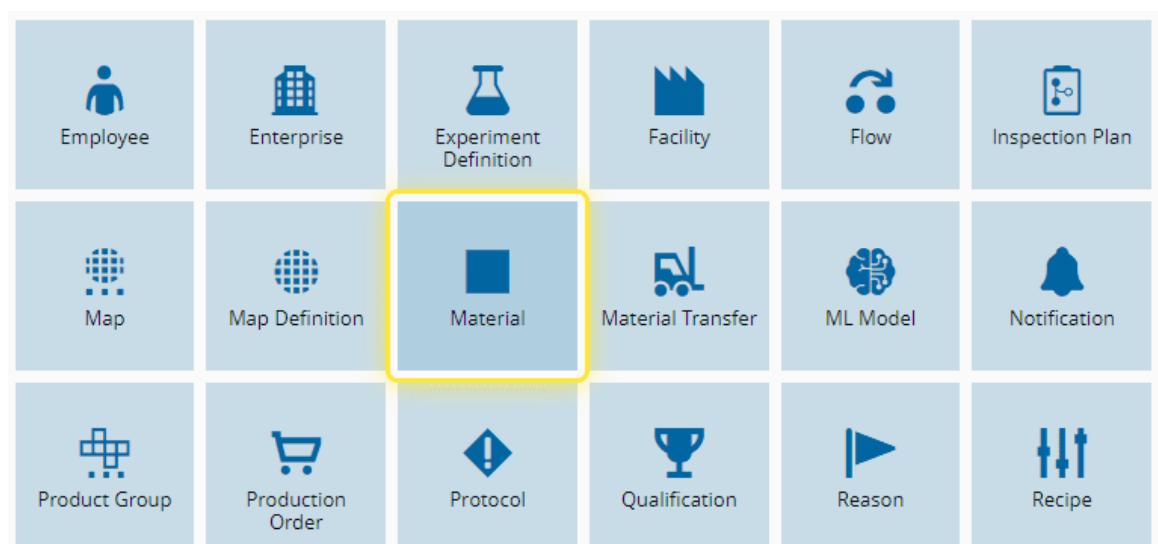
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## How to: Expand/Collapse Material

1. Go to the Business Data menu.



2. Select the Material button.



3. Select the desired Material.

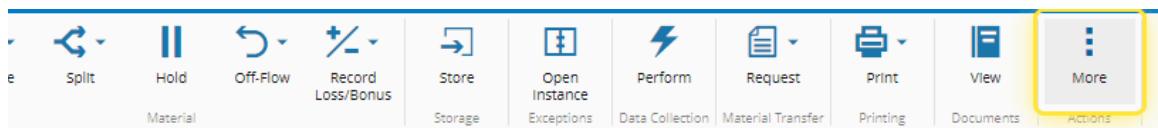
Material

DEFAULT QUERY ▾

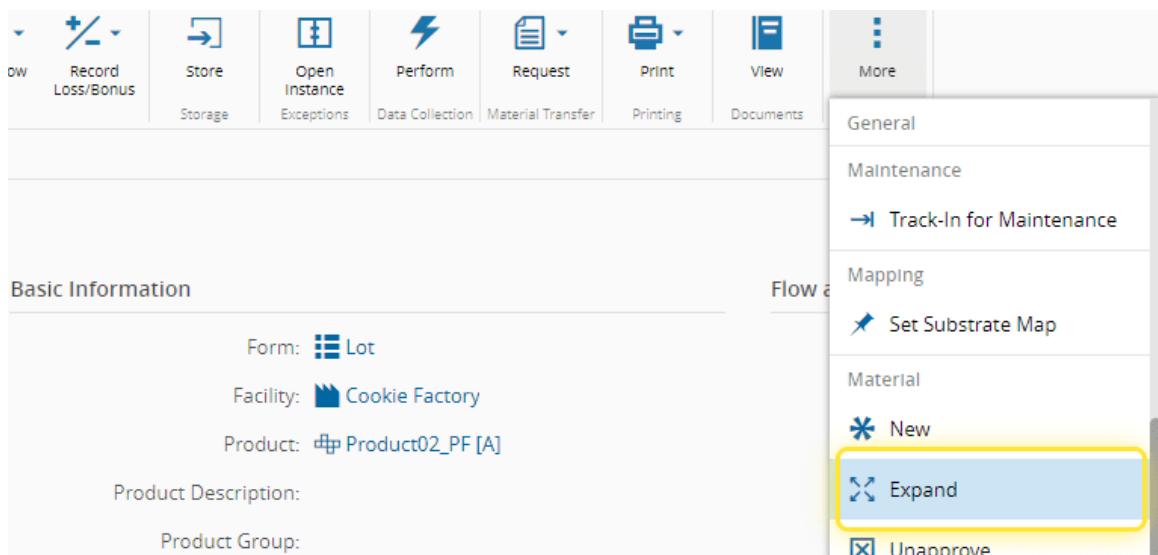
NAME	DESCRIPTION
Bolacha03	Bolacha03
Bolacha03.1	Bolacha03.1
Bolacha03.2	Bolacha03.2
Bolacha03.3	Bolacha03.3
Bolacha10	Bolacha10
Bolacha11	Bolacha11
Bolacha12	Bolacha12
Bolacha13	Bolacha13
Bolacha14	Bolacha14

## Expand Material

4. Select the More button.



5. Select the Expand option if available.



6. Under the Expand Material wizard select the desired sub-material form.

Expand Material

SUB-MATERIALS FORM — SUB-MATERIALS

Bolacha13 (Queued) / Product02\_PF [A] / Mixing / 1000 Kg

Select Sub-Materials Form

<input checked="" type="checkbox"/> Cookie
<input type="checkbox"/> Wafer
<input checked="" type="checkbox"/> Lot

Comments:

Cancel < Back **Next >**

7. Select the Next button.

Expand Material

SUB-MATERIALS FORM — SUB-MATERIALS

Bolacha13 (Queued) / Product02\_PF [A] / Mixing / 1000 Kg

Select Sub-Materials Form

<input type="checkbox"/> Cookie
<input type="checkbox"/> Wafer
<input checked="" type="checkbox"/> Lot

Comments:

Cancel < Back **Next >**

8. Add the desired Sub-Material and corresponding quantity.

For more information, see [Expand Material - Critical Manufacturing Documentation Portal](#)

Expand Material

SUB-MATERIALS FORM SUB-MATERIALS

Bolacha13 (Queued) / Product02\_PF [A] / Mixing / 1000 Kg

SUB-MATERIALS	QUANTITY
Bolachas13-1	200 Kg
Bolachas13-2	200 Kg
Bolachas13-3	600 Kg

Sub-Material Details

Name: Bolachas13-3

Primary Quantity (Kg): 600

Container

Container: Container

Position:

Apply Container To All Sub-Materials

Remaining Quantities: 0 Kg

Comments:

Cancel Back Expand

9. Select the Expand button.



10. Verify at the end the newly created Sub-Materials.

Expand Material

RESULTS

Bolacha13 (Queued) / Product02\_PF [A] / Mixing / 1000 Kg

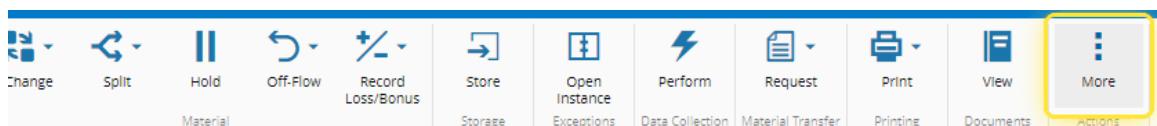
✓ Material Bolacha13 was expanded successfully

Entities you may want to open:

- Bolachas13-1
- Bolachas13-2
- Bolachas13-3

Collapse Material

11. Select the More button.



12. Select the Collapse section.

Basic Information

Name: Bolacha13  
Type: Production  
Status: Active  
State: Queued

Form: Lot  
Facility: Cookie Factory  
Product: Product02\_PF [A]

Product Description:  
Product Group:  
Product Group Description:  
Parent:  
Approved: Yes  
Capacity Class:  
Current Send-Ahead Run:

Sub-Materials

Sub-Materials: 3  
Sub-Material Primary Quantity: 1000 Kg  
Sub-Material Secondary Quantity:

Resource

Flow > Create Experiment > General > Clone > Terminate > Comment > Export > Maintenance > Track-In for Maintenance > Mapping > Set Substrate Map > Material > New > Transfer Sub-Materials > Expand > **Collapse** > **Collapse** > Unapprove > Special Collapse

13. Under the Collapse Material wizard select the desired Sub-Materials available to Collapse.

For more information, see [Collapse Material - Critical Manufacturing Documentation Portal](#)

**Collapse Material**

Bolacha13 (Queued) / Product02\_PF [A] / Mixing / 1000 Kg

Select the Sub-Material(s) to Be Collapsed

MATERIAL	PRODUCT	PRODUCT DESCRIPTION	PRIMARY QTY	UNIT	TYPE	CONTAINER
<input checked="" type="checkbox"/>	Bolacha13-1	Product02_PF [A]	200	Kg	Production	
<input checked="" type="checkbox"/>	Bolacha13-2	Product02_PF [A]	200	Kg	Production	
<input checked="" type="checkbox"/>	Bolacha13-3	Product02_PF [A]	600	Kg	Production	

Comments:

Cancel **Collapse**

14. Select the Collapse button.





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