



How to: Associate a Step to a Service

11.2

February 2026

DOCUMENT ACCESS

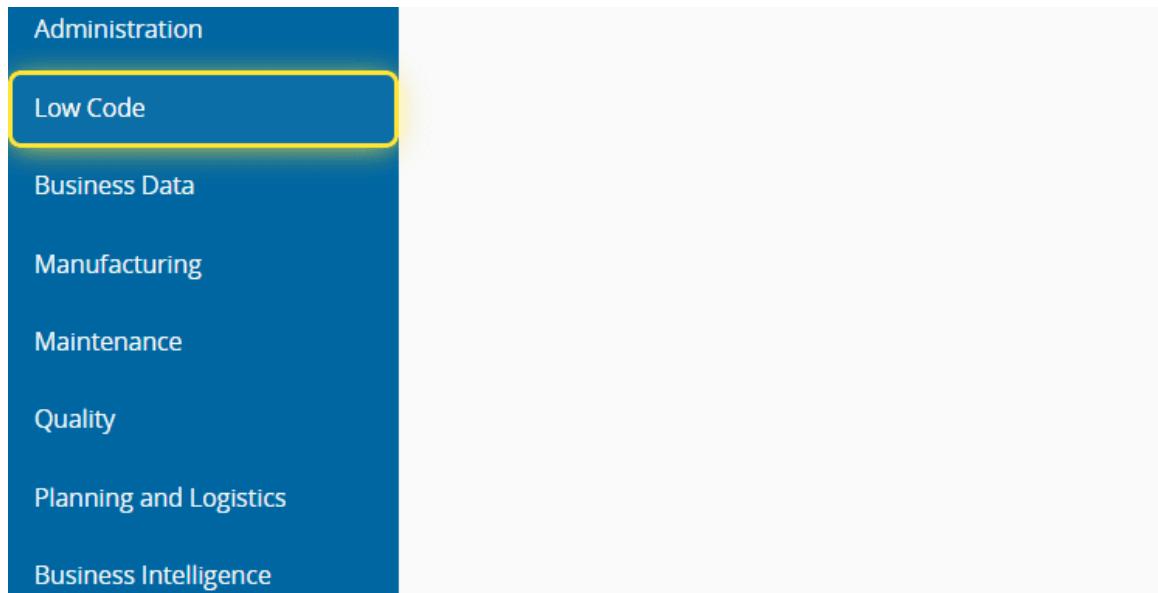
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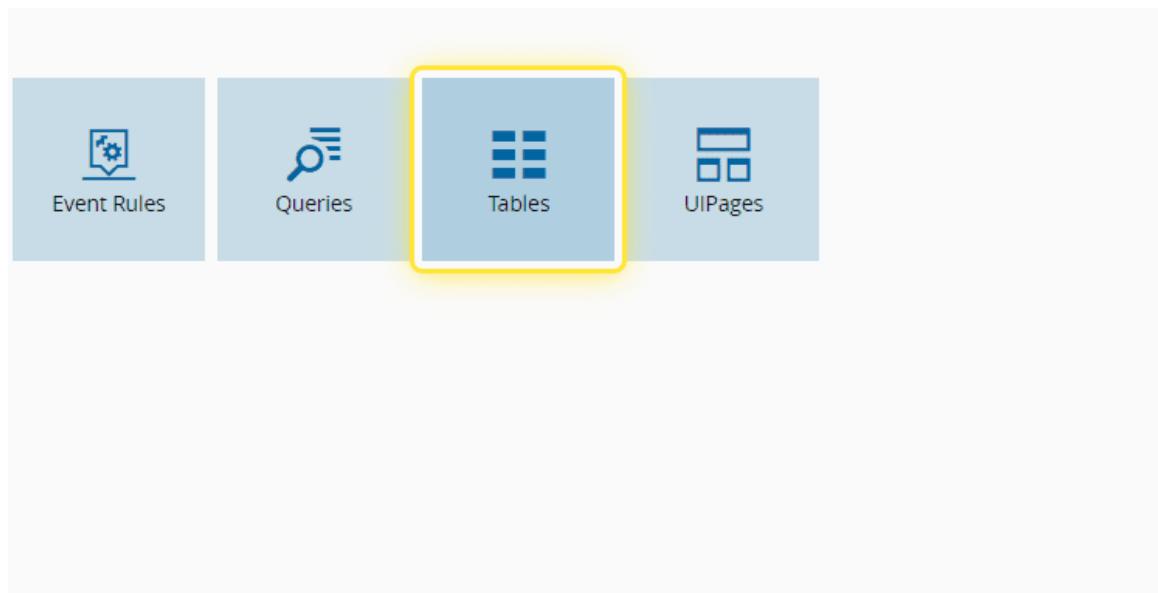
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How to: Associate a Step to a Service

1. Go to Low Code menu.



2. Select the Tables entity.



3. Select the Smart Tables sub-menu.

TABLES	
Generic Tables	
Lookup Tables	
Smart Tables	

NAME

AQLAcceptanceQualityLimit

AQLSamplingCode

AssetDataType

AttachmentType

CADFileInfo

CalendarDayType

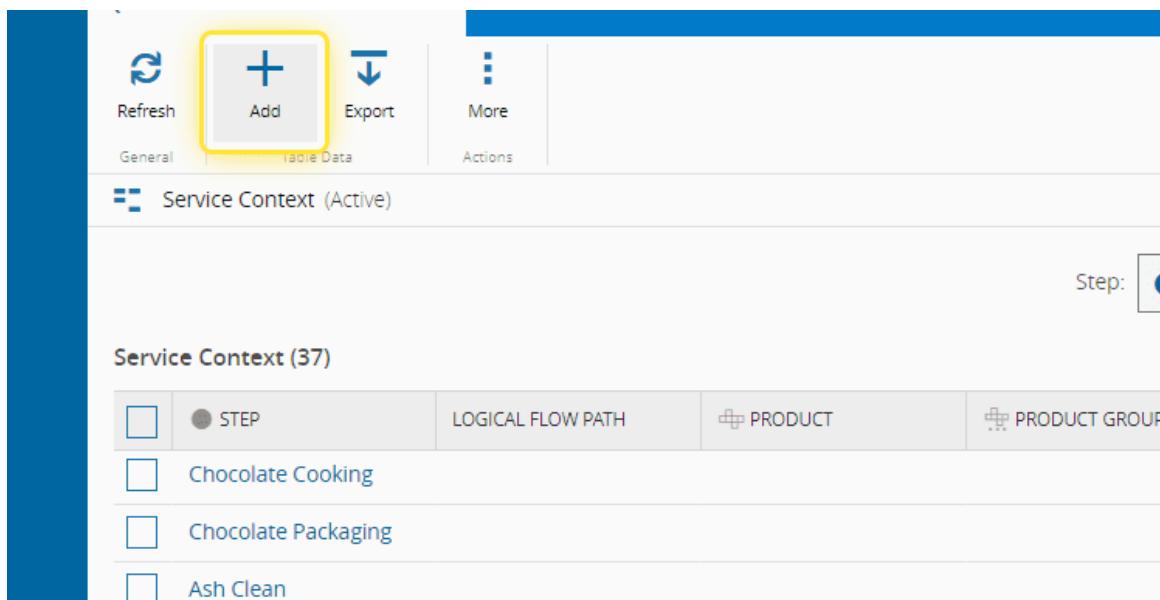
CentroidSideInformation

ChangeSetUrgency

4. Select the ServiceContext Smart Table.

ResourceIdealCycleTime	The machine supplier provided us
ResourceProcessTime	Resource Process Times is used fo
ResourceReplenishmentContext	Used to define Resource Replenis
ResourceRunningMode	Used to define the possible runni
ResourceSubstrateMapBinConverter	This smart table is used to resolve
SchedulingTransferMaterialSize	Used to resolve the Transfer Mate
ServiceContext	Used to resolve the service for the
StepCertificationRequirementsContext	This table is used to store Step Ce
StepChartContext	Used to resolve the Chart for the
StepInspectionPlanContext	The association between the Step

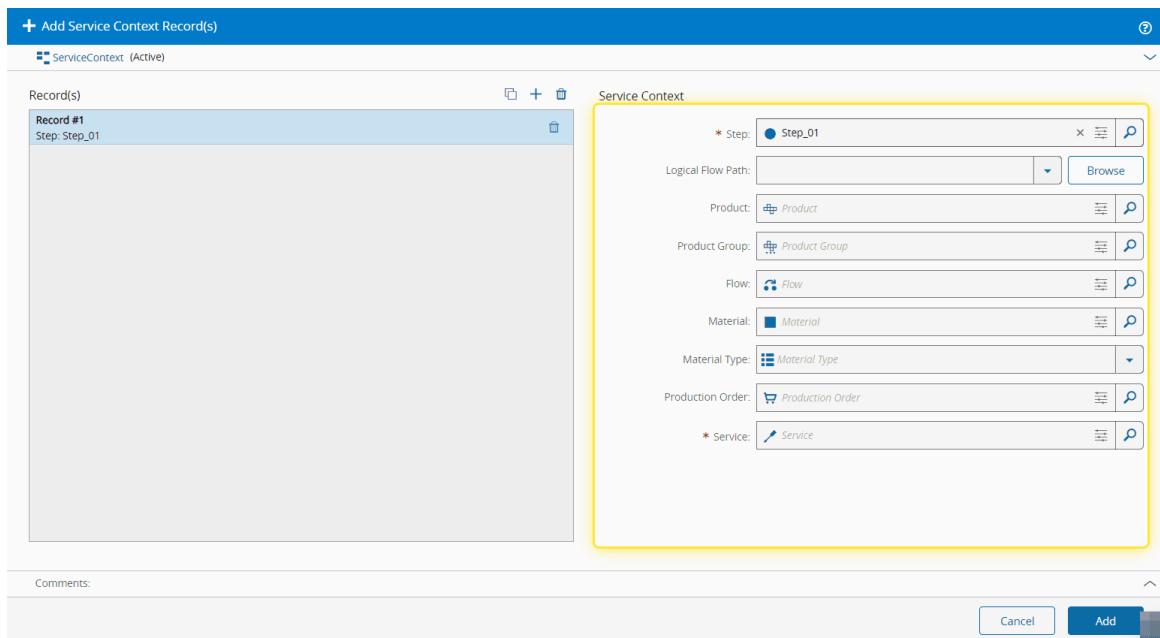
5. Select the Add button on the top ribbon.



Service Context (37)

	STEP	LOGICAL FLOW PATH	PRODUCT	PRODUCT GROUP
<input type="checkbox"/>	Chocolate Cooking			
<input type="checkbox"/>	Chocolate Packaging			
<input type="checkbox"/>	Ash Clean			

6. In the Add Service Context wizard, connect each Step with a designated Service.



Record(s)

Record #1	Step: Step_01
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Service Context

- * Step: Step_01
- Logical Flow Path:
- Product:
- Product Group:
- Flow:
- Material:
- Material Type:
- Production Order:
- * Service:

7. Finally, select the Add button to save all the changes done.

+ Add Service Context Record(s) ?

ServiceContext (Active)

Record(s)			
Record #1 Step: Step_01 Service: Service_01			

Service Context

* Step:

Logical Flow Path:

Product:

Product Group:

Flow:

Material:

Material Type:

Production Order:

* Service:

Comments:

Cancel Add



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