



Critical
manufacturing
an ASM PT company

How to: Rework Material

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DOCUMENT ACCESS

Public

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How to: Rework Material

1. Go to the Business Data menu.



2. Select the Material entity.



3. Select the Material you want to use.

Material

Material

DEFAULT QUERY

NAME	DESCRIPTION	UNIVERSAL STATE
_Random Wafer - 01		Active
_Random Wafer - 02		Active
_Random Wafer - 03		Active
_Random Wafer - 04		Active
456		Active
AcetylsalicylicAcid-01	AcetylsalicylicAcid-01	Active
AmmoniumPhosphate-01	AmmoniumPhosphate-01	Active
AP_MAT_01	AP_MAT_01	Active
CalciumCitrate-01	CalciumCitrate-01	Active

4. Select the Off-Flow button.

AP_MAT_01

Refresh Edit View Reports Dispatch and Track-Transaction Change Merge Split Hold Off-Flow Record Loss/Bonus Store

AP_MAT_01 (Active)

DETAILS

Material Basic Information

Name: AP_MAT_01 Form: Lot

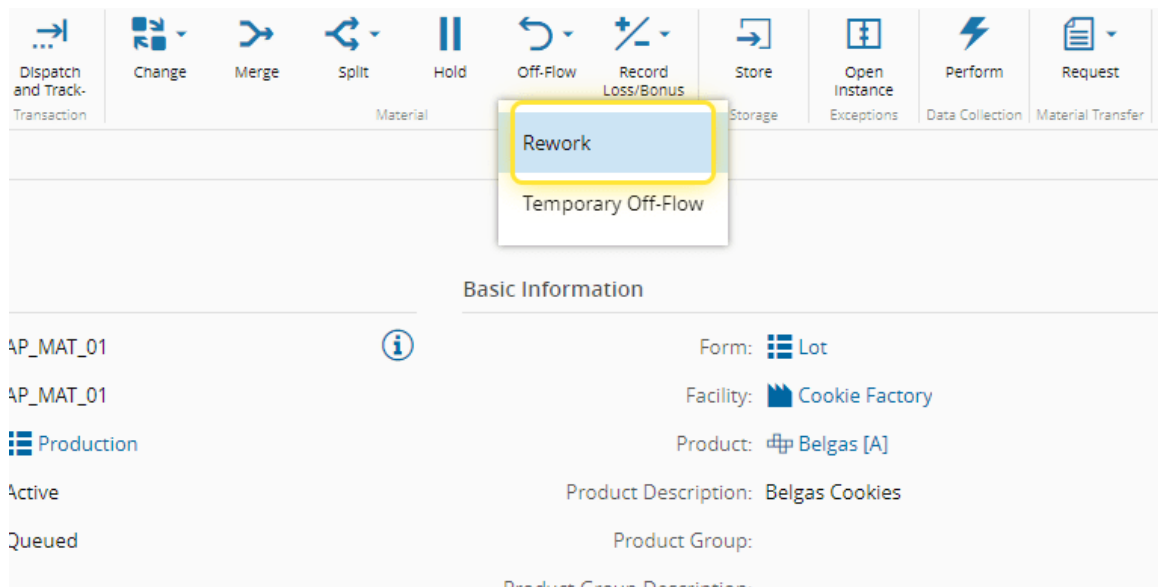
Description: AP_MAT_01 Facility: Cook

Type: Production Product: Belga

Universal State: Active Product Description: Belgas Co

5. Select the Rework option.

For more information, see [Rework Material - Critical Manufacturing Documentation Portal](#)



Dispatch and Track-Transaction Change Merge Split Hold Off-Flow Record Loss/Bonus Store Open Instance Perform Request

Material Storage Exceptions Data Collection Material Transfer

Rework

Temporary Off-Flow

Basic Information

AP_MAT_01 Form: Lot

AP_MAT_01 Facility: Cookie Factory

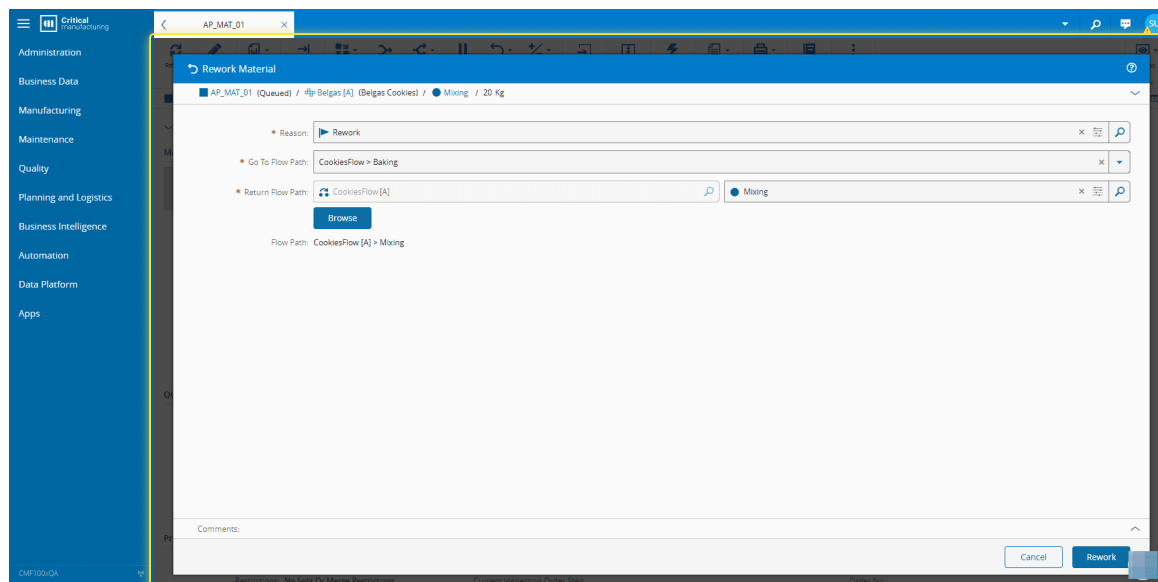
Production Product: Belgas [A]

Active Product Description: Belgas Cookies

Queued Product Group:

Product Group Description:

6. Complete the necessary fields and select the Rework button.



AP_MAT_01 (Queued) / Belgas [A] (Belgas Cookies) / Mixing / 20 Kg

* Reason: Rework

* Go To Flow Path: CookiesFlow > Baking

* Return Flow Path: CookiesFlow [A] Mixing

Browse

Flow Path: CookiesFlow [A] > Mixing

Comments:

Cancel Rework



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